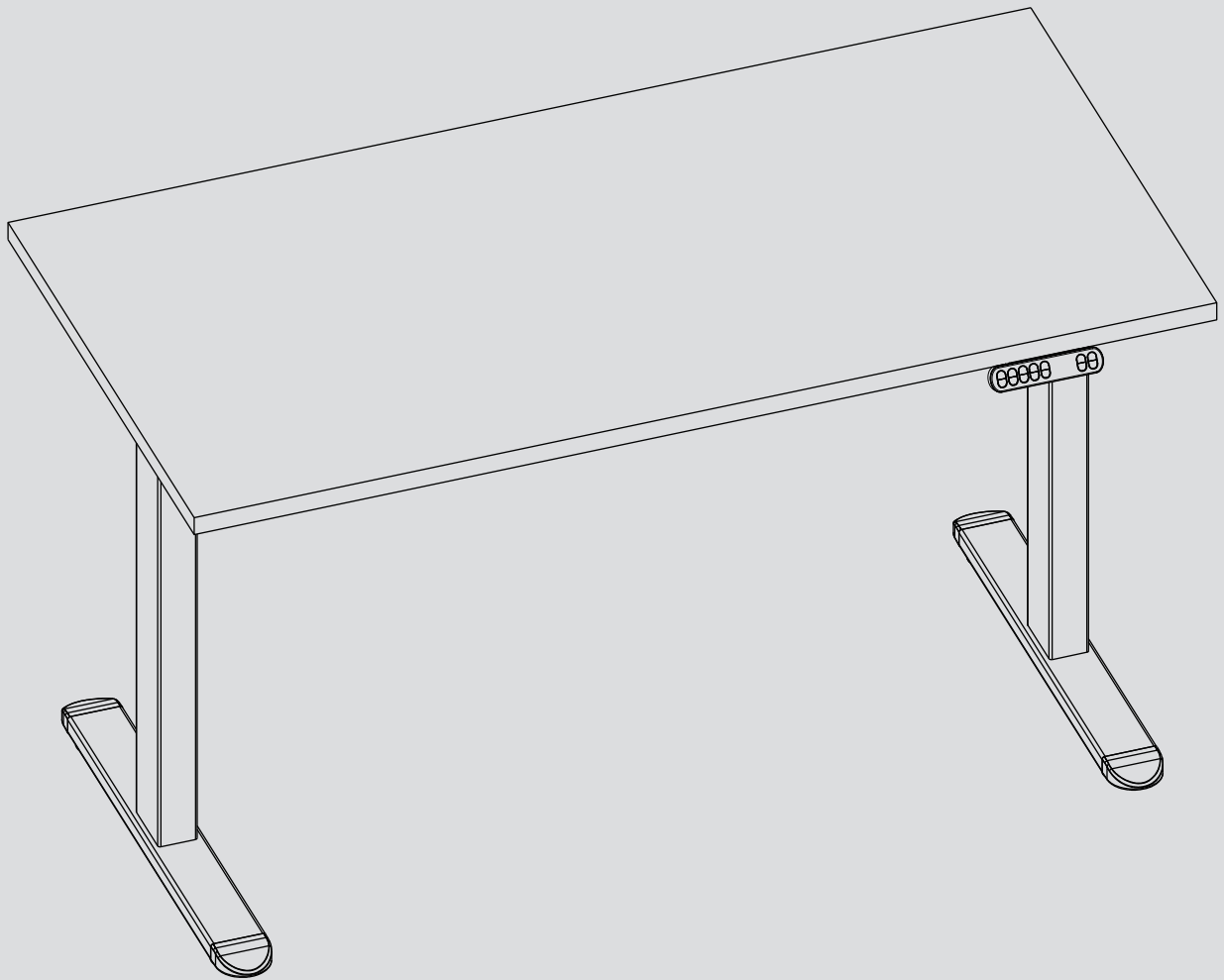


STANDING DESK

MODEL: SD-LEG-120M-BK/WH



USER MANUAL

Please read this manual carefully before assembling and using the product. Please retain this manual for future reference.

SAFETY INFORMATION

Basic precautions should always be followed when using this product. Read all instructions before the desk.

Failure to comply with or observe all instructions and warnings regarding the use of this product may result in serious property damage or body injury.

DANGER: To reduce the risk of electric shock, always unplug the electrical outlet before cleaning, or before putting on or removing parts.

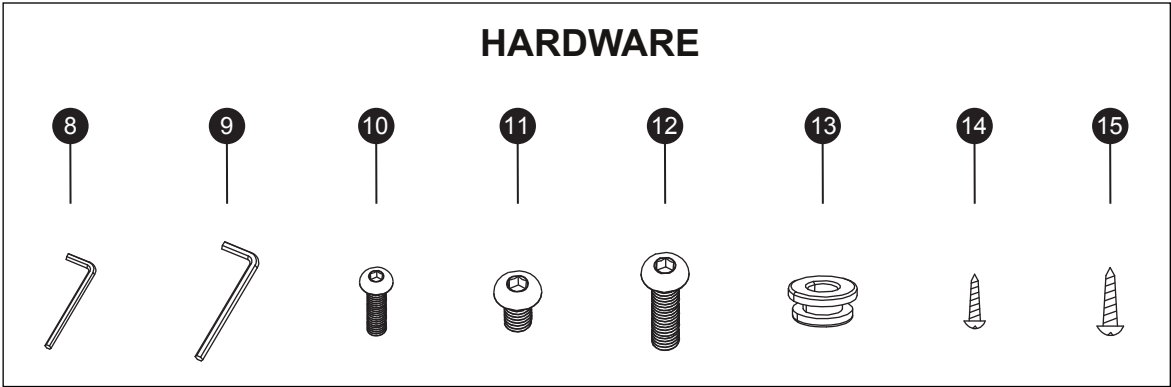
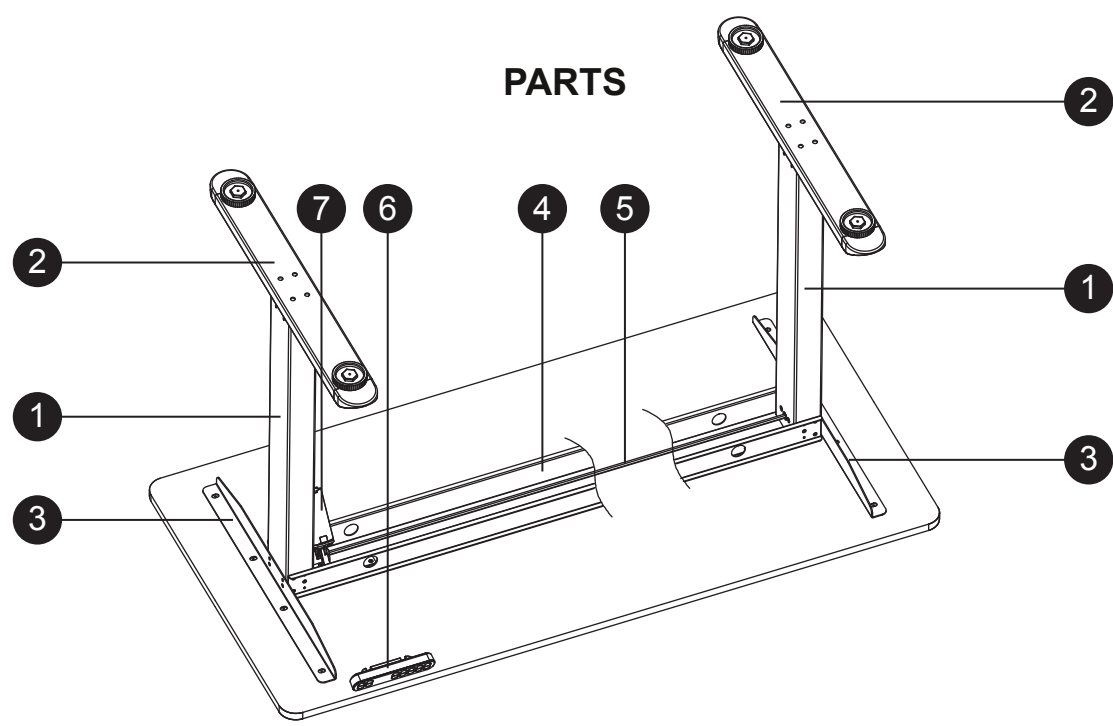


WARNINGS

- Ensure that the handset is fixed horizontally under the desk top when operation.
- Ensure that there are no obstruction in the path of the desk.
- Ensure that the tabletop is not touching any walls.
- Ensure that all power cords are of appropriate lengths to accommodate the change in height.
- Keep children away from electrical height-adjustable desk, control units and handsets. There is a risk of injury and electric shock.
- Keep all electrical components away from liquids.
- Do not sit or stand on the desk frame.
- Do not crawl or lie under the desk frame.
- Do not place any object taller than 51cm underneath the desk.
- Do not open any of the components, such as the legs, control box or switch. There is a danger of electric shock.
- In the event of a power outage or if the power cord is unplugged, a manual reset may be necessary. Please see section on OPERATING INSTRUCTIONS.

PARTS AND HARDWARE

No.	Name	Qty	No.	Name	Qty
1	Leg	2	9	4mm Allen key	1
2	Foot	2	10	M4*35 Screw	2
3	Bracket	2	11	M6*10 Screw	16
4	Beam	2	12	M6*35 Screw	8
5	Drive shaft	1	13	Rubber Cushion	8
6	Controller	1	14	ST3.5*16 Screw	2
7	Motor	1	15	ST4.8*16 Screw	8
8	2.5mm Allen key	1			

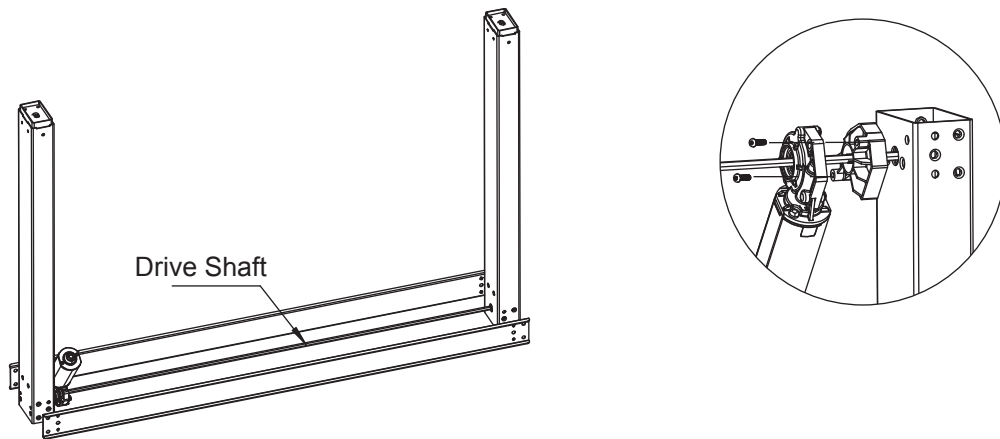


ASSEMBLY STEPS

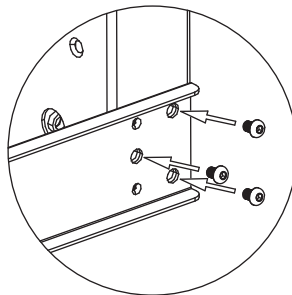
(Attention: Some steps need 2 persons to operate.)

STEP 1

Attach the motor(7) on the drive shaft(5) (with arrow label), insert the drive shaft(5) into the leg(1), then fix the motor(7) on the leg(1) with two M4*35mm screws(10) and fasten them with 2.5mm Allen Key(8).

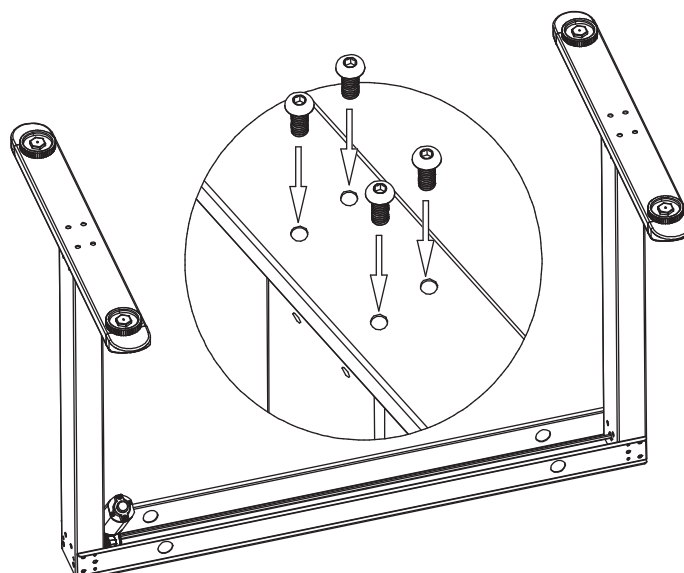


Attach the beam(4) to the leg(1) with twelve M6*10mm screws(11) and fasten them with 4mm Allen Key(9).



STEP 2

Attach the feet(2) to the legs(1) with eight M6*35mm screws(12) and fasten them with the 4mm Allen key(9).

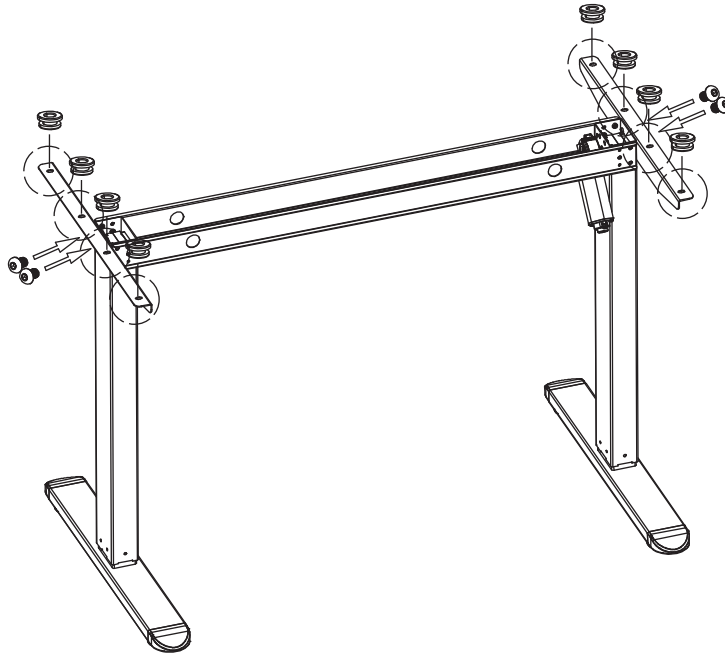


ASSEMBLY STEPS

(Attention: Some steps need 2 persons to operate.)

STEP 3

Attach the brackets(3) to the legs(1) with four M6*10mm screws(11) and fasten them with the 4mm Allen key(9).
Next, attach the rubber cushions(13) to the brackets(3).



STEP 4

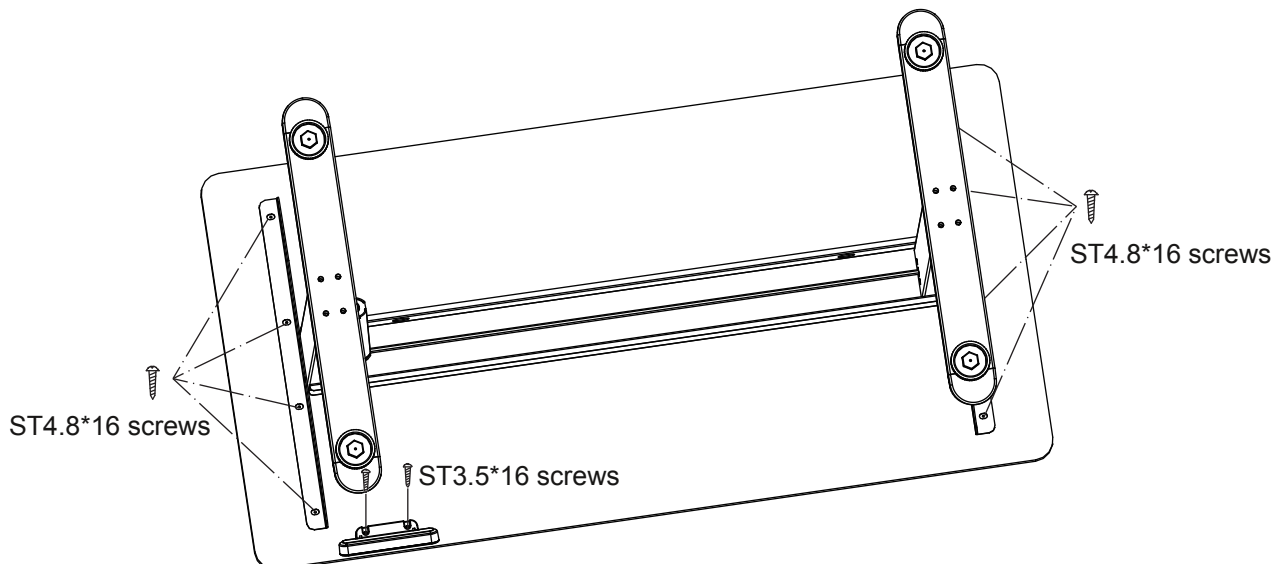
Turn the desk frame over and place it on the tabletop.

Attention: This step needs two persons to operate.

Connect the tabletop with desk frame with eight ST4.8*16 screws(15).

Connect the controller with tabletop with two ST3.5*16 screws(14).

Attention: There are pre-drilled holes on the desktop.

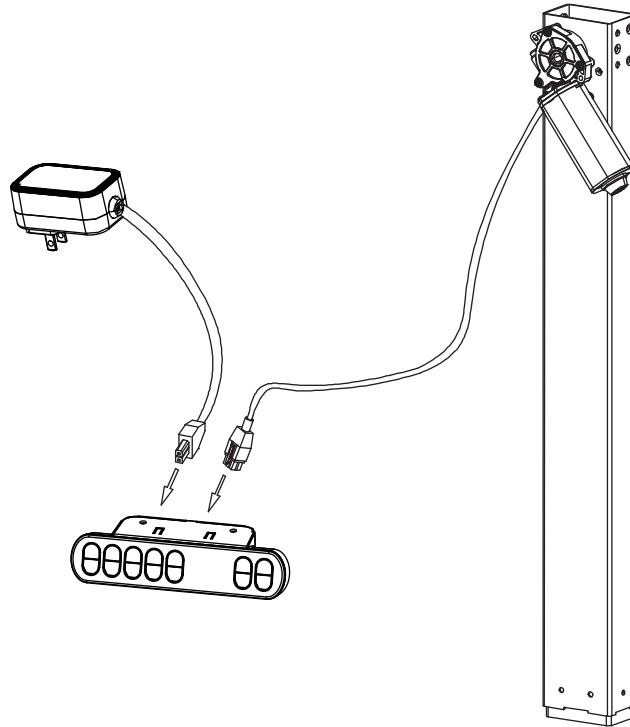


ASSEMBLY STEPS

(Attention: Some steps need 2 persons to operate.)

STEP 5

Connect the leg cables and power cords to the controller(6).



OPERATING INSTRUCTIONS

Handset Interface

UP Button \wedge
DOWN Button \vee
Setting Button M
Height Memory Button 1
Height Memory Button 2
Height Memory Button 3
Height Memory Button 4

Initialization Operation

When the system is abnormal, or the handset displays "RST", it is necessary to initialize the standing desk. The initialization operation is to press and hold \vee until the frame has reached the lowest position; Then press and hold \vee for 5 seconds until you hear a beep.

Operation of The Desk

Press \wedge to move the desk up until it reaches the highest position.
Press \vee to move the desk down until it reaches the lowest position.
Press \wedge or \vee in short desk runs a small distance.

The Memory Function

This handset can store n memory points. The memory positions are not lost when the power is turned off. Move the desk up or down to the desired position; Press <M> in short until the display shows "S-", and "-" flashes, then press <1> to save position 1; Repeat the procedure to save the other positions.

Upper and Lower Limit Settings

The system supports the height limit of the desk. The operation method is, press and hold the \wedge & \vee at the same time for 5 seconds at the corresponding height until hear the buzzer, indicating the limit position is stored successfully. When the desk is in the upper half of the stroke, the limit is the highest position.

When in the lower half of the table stroke, the limit is the lowest position.

Cancel height limit

Method 1: Reset the system, the high and low limit will be cancelled.

Method 2: Run the desk to the limit high or low point, press and hold the \wedge & \vee for 5 seconds at the same time until hear the buzzer, indicating that the limit position is canceled successfully.

Lock and Unlock

Lock: Press and hold <M> & \wedge together for 5 seconds, when the digital display shows "Loc", it means the system has been locked, and the desk cannot be raised or lowered.

Unlock: Press and hold <M> & \vee together for 5 seconds, when the digital display shows from "Loc" to normal digital, it means the system has been unlocked.

Factory Reset

When the system is replaced with a new leg, or the parameters need to be restored to the factory settings, press and hold \wedge & \vee for 10 seconds at the same time to hear a long buzzer, and the parameters are restored to the factory settings and forced to initialize.

Timing Setting

Press the <1> & <3> at the same time, until the handset displays x.xh, then press the \wedge or \vee to adjust the timing, with 0.5 hours as a change, and automatically exit settings after 2 seconds. At this time, a decimal point will flash after the handset is turned off, indicating that there is a timing running. When the timing is reached, the handset will beep 5 times and wake up automatically.

Internal Parameters

Long press <M> for 15 seconds, handset display shows "S-x", and "x" flashes ("x" is the parameter group).

At this time, press <M> to enter the parameter group to set the corresponding parameters. Press \wedge or \vee to switch the parameter group to "S-1", use \wedge or \vee to select 1 or 0; (0 = CM & 1 = INCH).

Press <M> again to save and return to the running interface.

ERROR CODES

ERROR CODE	POSSIBLE CAUSE	ACTION
E05	The sensor encounters an obstacle and stops functioning.	Release the button and restart.
E07	Protection when the main power supply is running,below 20V.	Reconnect power. Power on reset.
HOT	Temperature of motor is high or running time exceeds 2 mins within 18 mins.	Wait for motor to cool. Let system rest for at least 18 mins.
E18	Weight on Motor 1 is over the limit.	Reduce the weight by removing items.