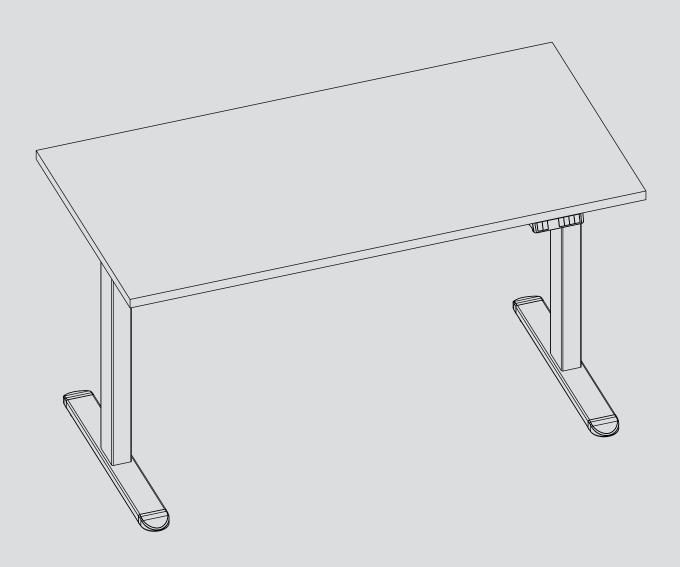
STANDING DESK

MODEL: SD-LEG-M2-BK/WH



USER MANUAL

Please read this manual carefully before assembling and using the product. Please retain this manual for future reference.

SAFETY INFORMATION

Basic precautions should always be followed when using this product. Read all instructions before the desk.

Failure to comply with or observe all instructions and warnings regarding the use of this product may result in serious property damage or body injury.

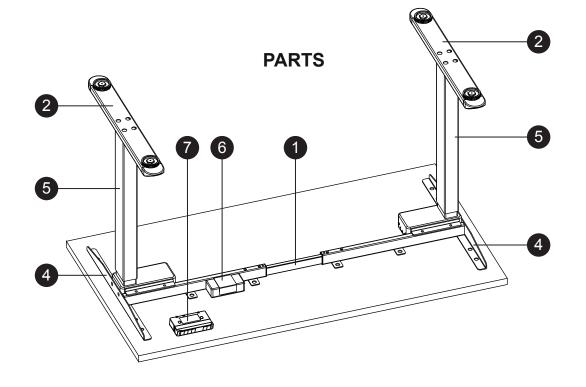
DANGER: To reduce the risk of electric shock, always unplug the electrical outlet before cleaning, or before putting on or removing parts.

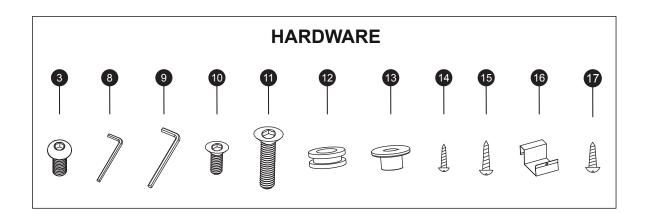


- Ensure that there are no obstruction in the path of the desk.
- Ensure that the tabletop is not touching any walls.
- Ensure that all power cords are of appropriate lengths to accommodate the change in height.
- Keep children away from electrical height-adjustable desk, control units and handsets. There is a risk of injury and electric shock.
- Keep all electrical components away from liquids.
- Do not sit or stand on the desk frame.
- Do not crawl or lie under the desk frame.
- Do not place any object taller than 51cm underneath the desk.
- Do not open any of the components, such as the legs, control box or switch. There is a danger of electrick shock.
- In the event of a power outage or if the power cord is unplugged, a manual reset may be necessary. Please see section on OPERATING INSTRUCTIONS.

PARTS AND HARDWARE

No.	Name	Qty	No.	Name	Qty
1	Beam	1	10	M6*12mm screw	4+1
2	Foot	2	11	M8*50mm screw	4
3	M6*14mm screw	8+1	12	Rubber cushion	12
4	Bracket	2	13	Plastic pad	12
5	Leg	2	14	ST3.5*19 screw	2+1
6	Adaptor	1	15	ST4.8*25 screw	12+1
7	Controller	1	16	Adaptor holder	1
8	4mm Allen key	1	17	ST4.8*19 screw	2+1
9	5mm Allen key	1			



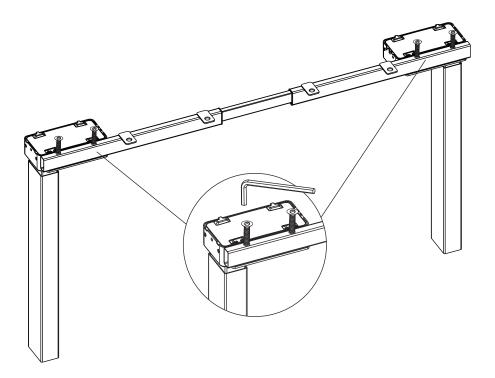


ASSEMBLY STEPS

(Attention: Some steps need 2 persons to operate.)

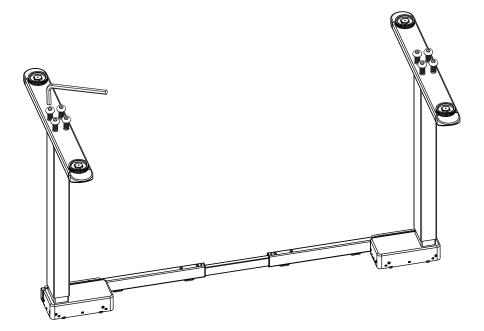
STEP 1

Attach the legs (5) to the beam (1) with four M8x50mm screws (11) and fasten them with the 5mm Allen key (9).



STEP 2

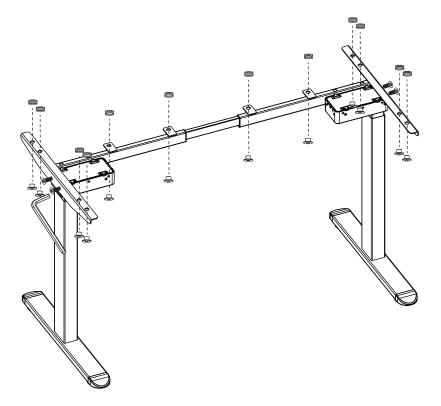
Attach the feet (2) to the legs (5) with eight M6x14mm screws (3) and fasten them with the 4mm Allen key (8).



ASSEMBLY STEPS (Attention: Some steps need 2 persons to operate.)

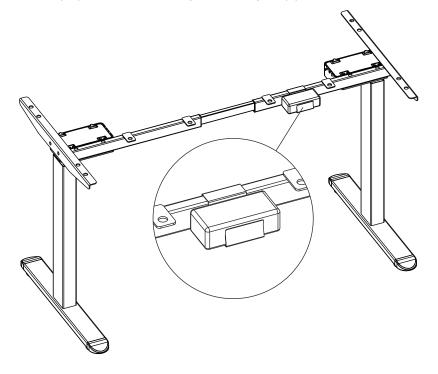
STEP 3

Attach the brackets (4) to the beam (1) with four M6x12mm screws (10) with the 4mm Allen key (8). Next, attach the rubber cushions (12) and plastic pads (13) to the brackets (4) and beam (1).



STEP 4

Place the adaptor holder (16) on the beam and put the adaptor (6) in it.

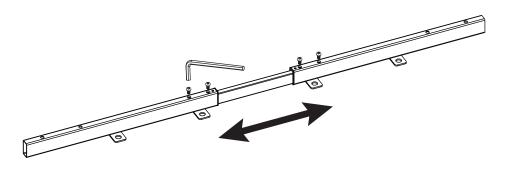


ASSEMBLY STEPS

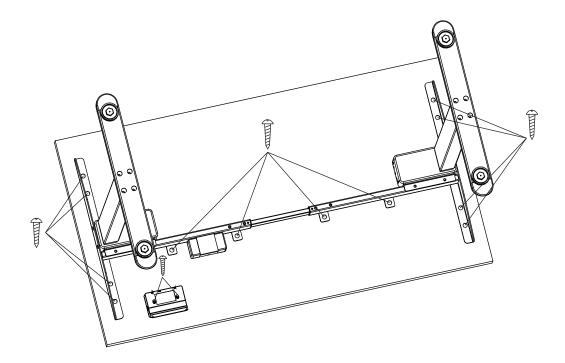
(Attention: Some steps need 2 persons to operate.)

STEP 5

- A. Turn the desk frame over and place it on the tabletop.
 Attention: This step needs two persons to operate.
 Please notice that do not let the adaptor holder (16) and adaptor (6) fall off.
- B. Loose 4 screws on the beam.



- C. Adjust the length to suit tabletop. (Align the holes of the brackets (4) with the holes of the tabletop.)
- D. Attach the tabletop to desk frame using ST4.8*25 screws (15).
 Attention: There are pre-drilled holes on the desktop in bracket side but no holes in beam side.
 Whether connect the beam (1) with desktop depends on personal choice.
- E. Tight the screws which are loosen in STEP 5-B, and connect the controller (7) with tabletop by ST3.5*19 screws (14).

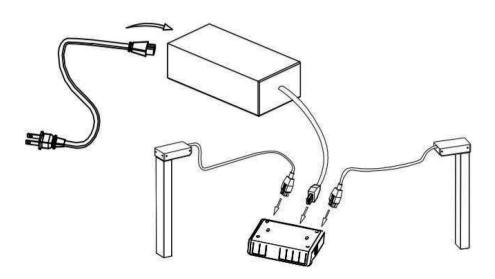


ASSEMBLY STEPS

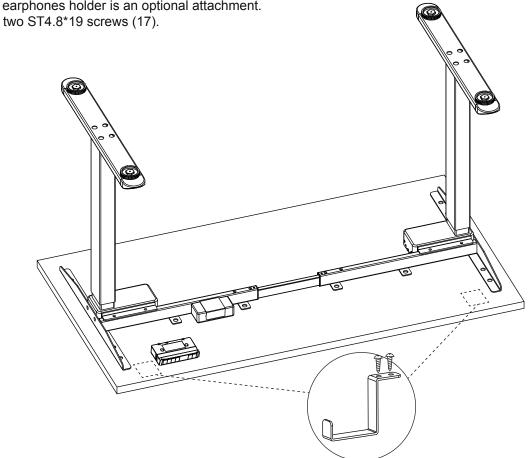
(Attention: Some steps need 2 persons to operate.)

STEP 6

Connect the controller (7) to the adaptor (6). Then connect the controller (7) to the legs. Finally, connect the power plug to the adaptor (6).



STEP 7



The earphones holder is an optional attachment. Use two ST4.8*19 screws (17).

OPERATING INSTRUCTIONS

ACTIVATION AND RESET

After assembly, the control system of the standing desk needs to be activated before use. NOTE: If the desk frame does not seemed to be working properly, most of the issues can be rectified with the same activation process.

- 1. Unlock the handset if it is locked.
- 2. Press the DOWN button until the frame stops at its lowest height. Then release the button.
- 3.Press the DOWN button again for 5 seconds or more until a beep alert is heard.
- 4. Press the UP button once to engage the motor. The standing desk is now activated and ready for use.

USB AND TYPE-C CHARGER

The desk frame has one USB (Output 5V2A) and one Type-C charger (Output 5V2A). **Attention:**For safety purpose, please do not use USB and TYPE-C charger while the table is lifting. **Note:**Due to protocol issues, the USB port cannot charge iPhone X and above models.

ANTI-COLLISION

For the dual motor desk frame, the anti-collision sensitivity is preset at '4'.

Anti-collision closed: 0

Anti-collision sensitivity: least sensitive 1 to most sensitive 8

- 1.Long press S for 5 seconds or more until the display shows S-X and X flashes.
- 2. Press UP or DOWN to change the display to S-2.
- 3. Then short press S to enter into sensitivity interface.
- 4. Press UP or DOWN to change the anti-collision sensitivity

5. Short press S to finish setting.

LOCK/UNLOCK

- LOCK: Press S and UP at the same time and hold for 5 seconds until the display shows LOC. The system is locked and will not be able to move up or down.
- UNLOCK: Press S and DOWN at the same time and hold for 5 seconds until the display changes to a numeral. The system is now unlocked and will be able to move up or down.

MEMORY

Adjust the desk to the desired height and then short press S until the display shows S-. Press the number button between 1 and 3 to preset the height to the corresponding button. The short press the number button and the desk will move according to the preset height.

SET/CANCEL HIGH AND LOW LIMITS

To set the high and low limits, press UP and DOWN together at the target height and hold for 5 seconds until a beep alert is heard. This means the high or low limit is set successfully. High limits can only be set at the upper half of the height range and likewise with the low limits. To cancel the limits, press UP and DOWN together and hold for 5 seconds until a beep alert is heard. This means the limits are cancelled successfully. If the system is reset, all the limits will also be cancelled.

TIMER

Press 1 and 3 together until the display shows X.XH. Then press UP or DOWN to adjust the timing in 0.5 hr segments. The setting will be withdrawn if there is no input for 2 seconds. During this time, a decimal piont will flash, indicating that the timer is running. When the timer has reached its setting, the buzzer will beep 5 times and the handset will automatically be woken up.

METRIC AND IMPERIAL DIGITAL DISPLAY CONVERSION

For the digit on the display, it is set based on metric digit. Following are the steps to exchange the digit between metric and imperial digit.

1.Long press S for 5 seconds or more until the display shows S-X and X flashes.

- 2.Press UP or DOWN to change the display to S-1.
- 3. Then short press S to enter into changing interface.

4. Press UP or DOWN to change, "0" is for metric display and "1" is for imperial display.

5.Short press S to finish setting.

ERROR CODES

ERROR CODE	POSSIBLE CAUSE	ACTION		
E01		Change the control box.		
E02 Rod height difference between the two legs is more than 1 cm.		Initialise the frame. Reset the operation.		
E04		Change the handset.		
E05	Rebounds to 50mm (Even when button is pressed).	 Check whether control box is fixed horizontally beneath the tabletop. Check to ensure screws are fully secures with control box and tabletop. Move any obstruction away from under the desk. 		
E06		Change the control box.		
E08	Frame tilts when running.	Initialise the frame. Reset the operation.		
НОТ	 Temperature of motor is high. Running time exceeds 2 mins within 18 mins. 	1.Wait for motor to cool. 2.Let system rest for at least 18 mins.		
E11	Motor #1 is not connected.	1.Check connection of Motor #1 in control box. 2.Check power cable of Motor #1.		
E12		Change the control box.		
E16	Motor #1 stuck.	Initialise the frame. Reset the operation.		
E18	Weight on Motor #1 is over the limit.	Move away heavy items on one side and spread the weight across the tabletop. Reduce the weight by removing items.		
E21	Motor #2 is not connected.	1.Check connection of Motor #2 in control box. 2.Check power cable of Motor #2.		
E22		Change the control box.		
E26	Motor #2 is stuck.	Initialise the frame. Reset the operation.		
E28	Weight on Motor #2 is over the limit.	Move away heavy items on one side and spread the weight across the tabletop. Reduce the weight by removing items.		
E42		Change the control box.		
RST		Reset the operation.		