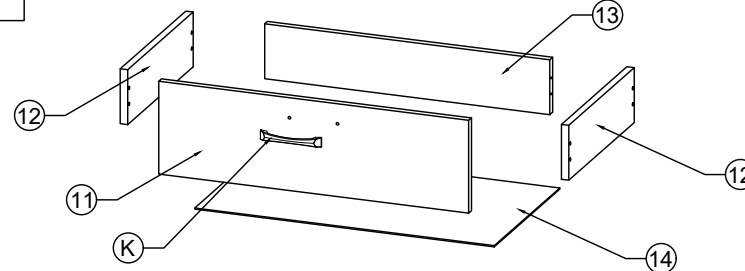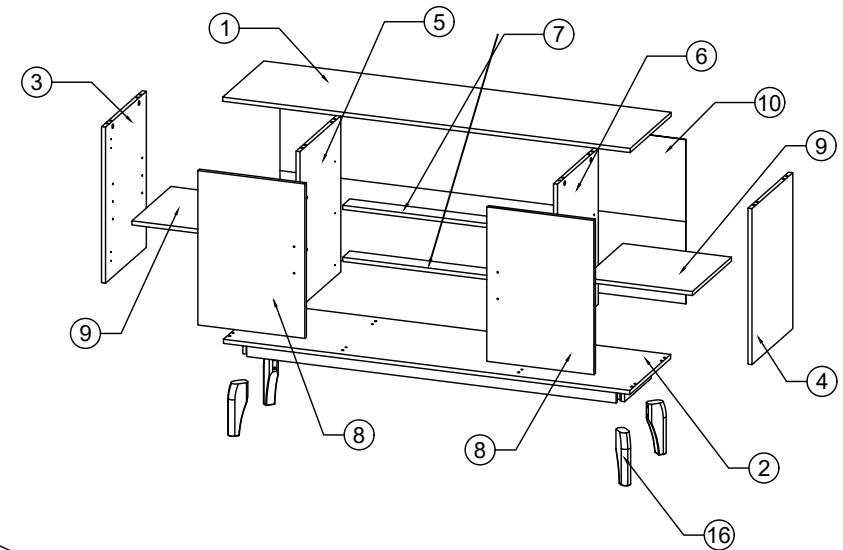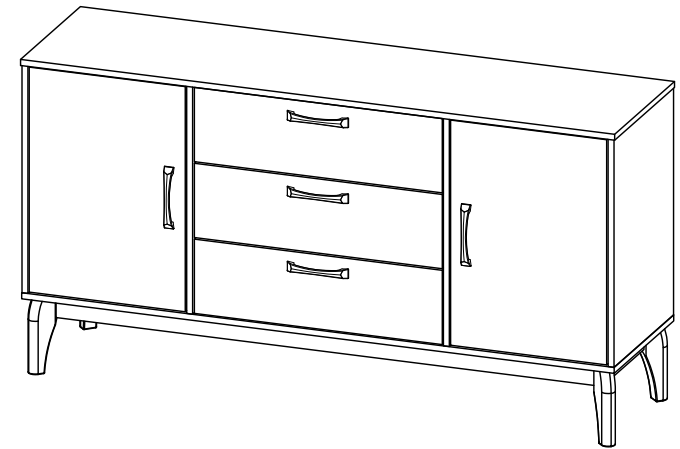# ASSEMBLY INSTRUCTIONS

MODEL : **MFC 7915 OAK**

Before you begin, please follow assembly instructions carefully, then follow them step by step.

Read instruction carefully . See Furniture Parts list and Hardware List for guidance . Be sure you have all parts before you start assembling .
Place and assemble furniture on a clean flat soft surface , such as carpet or rug to pervent being scratched .

	PART LIST	QTY
1	TOP PANEL	1 PC
2	BOTTOM PANEL	1 PC
3	SIDE PANEL (L)	1 PC
4	SIDE PANEL (R)	1 PC
5	CENTER PANEL (L)	1 PC
6	CENTER PANEL (R)	1 PC
7	MIDDLE PANEL	2 PCS
8	DOOR PANEL	2 PCS
9	SHELF PANEL	2 PCS
10	BACK PANEL	1 PC
11	DRAWER FRONT	3 PCS
12	DRAWER SIDE	6 PCS
13	DRAWER BACK	3 PCS
14	DRAWER BOTTOM	3 PCS
15	LEG	4 PCS

	HARDWARE		
A	MINI FIX A1 A2 A3		12 PCS
B	M8 X 30MM WOOD DOWEL		20 PCS
C	M6 X 50MM CSK CAP WOOD SCREW		8 PCS
D	M4 X 38MM C.B SCREW		24 PCS
E	M3.5 X 16MM C.B SCREW		52 PCS
F	METAL SHELF SUPPORT		8 PCS
G	ALLEN KEY M4		1 PC
H	5/8 NAIL		70 PCS
I	14" DRAWER SLIDE	I1 (L/R) I2 (L/R)	3 SETS
J	7/8 HINGES		4 SETS
K	HANDLE 0161-128		5 PCS
L	HANDLE SCREW M4 x 19MM		10 PCS
M	JCBC SCREW M6 x 70		8 PCS
N	SPRING WASHER M6		8 PCS
O	FLAT WASHER M6		8 PCS
P	TIPPING PACK P1 P3 P2 P4 P5		2 SETS

SELF-PREPARED TOOLS: Tools below are NOT included in package.
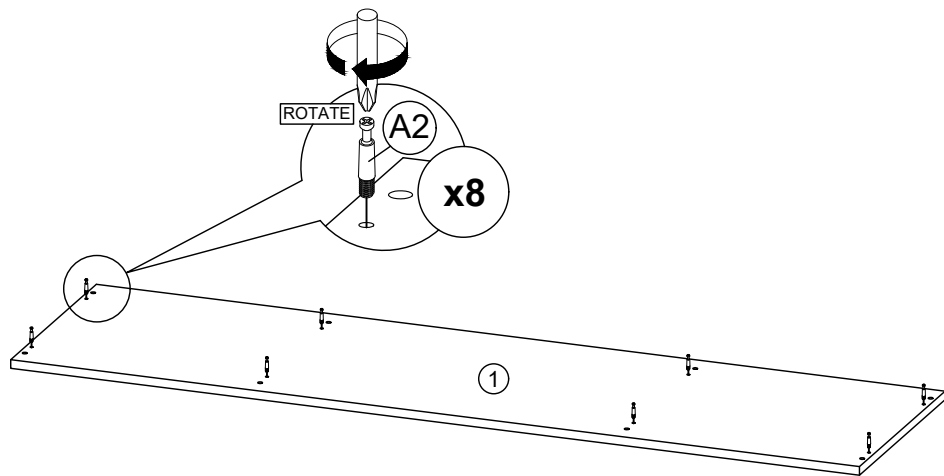
SCREWDRIVER   HAMMER   POWER DRILL

Reminder:
Please ensure that all surfaces and edges with colours/laminations are facing forward/outward.

ASSEMBLY INSTRUCTIONS
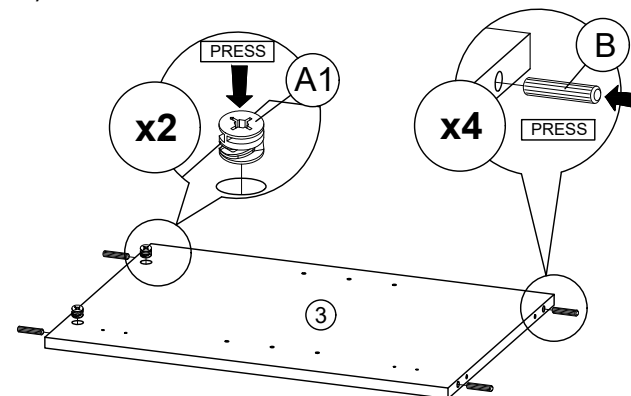
MODEL : **MFC 7915 OAK**

STEP 1

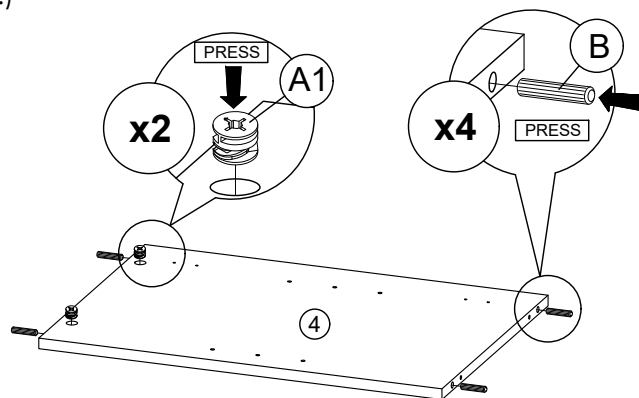Insert hardware **A2** onto panel **(1)**.
(Repeat 8 times.)

SCREWDRIVER REQUIRED

ROTATE
A2
x8

①

STEP 2

- Insert hardware **A1** onto panel **(3)**.
  (Repeat 2 times.)
- Insert hardware **B** onto panel **(3)**.
  (Repeat 4 times.)

PRESS
A1
x2
B
x4
PRESS

③

* Ensure the arrows on hardware **A1** point towards mounting positions.

STEP 3

- Insert hardware **A1** onto panel **(4)**.
  (Repeat 2 times.)
- Insert hardware **B** onto panel **(4)**.
  (Repeat 4 times.)

PRESS
A1
x2
B
x4
PRESS

④

* Ensure the arrows on hardware **A1** point towards mounting positions.

STEP 4

- Insert hardware **A1** onto panel **(5)**.
  (Repeat 2 times.)
- Insert hardware **B** onto panel **(5)**.
  (Repeat 4 times.)
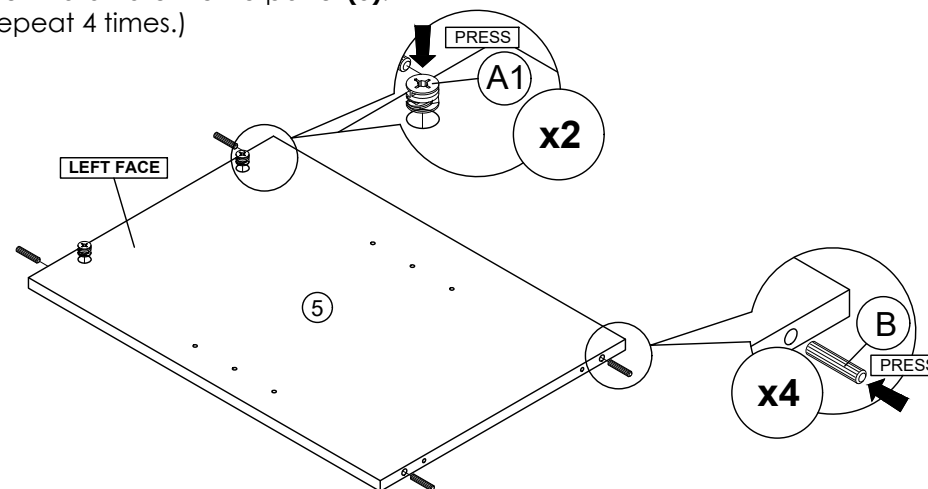
PRESS
A1
x2
LEFT FACE
B
x4
PRESS

⑤

* Ensure the arrows on hardware **A1** point towards mounting positions.

STEP 5

Insert hardware **A2** onto panel **(5)**.
(Repeat 2 times.)

SCREWDRIVER REQUIRED

RIGHT FACE

⑤

ROTATE

A2

x2
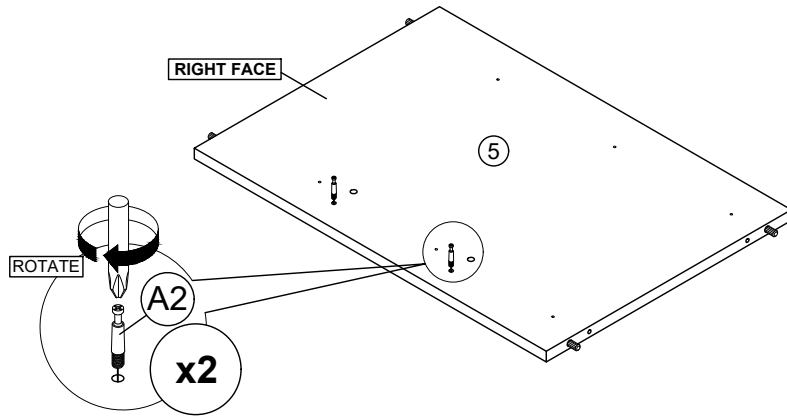
STEP 6

- Fix hardware **I1 (L)** into panel **(5)** with hardware **E**.
  (Repeat 9 times.)

SCREWDRIVER REQUIRED

I1 (L)

RIGHT FACE

⑤

E

x3

E

x3

E

x3

| Second hole from the edge. | Big hole at the center. | Second hole from the edge. |
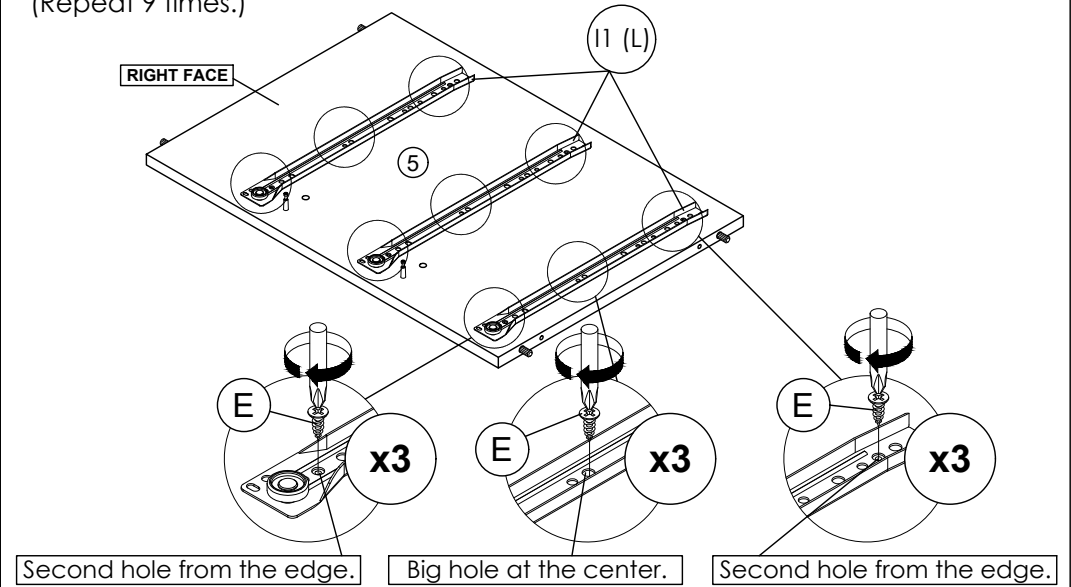
STEP 7

Insert hardware **A2** onto panel **(6)**.
(Repeat 2 times.)

SCREWDRIVER REQUIRED

ROTATE

A2

x2

LEFT FACE

⑥
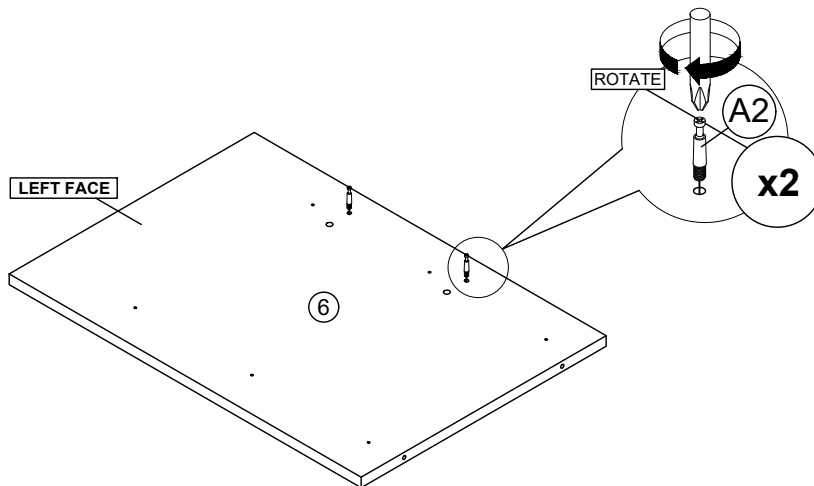
STEP 8

- Fix hardware **I1 (R)** into panel **(6)** with hardware **E**.
  (Repeat 9 times.)

SCREWDRIVER REQUIRED

I1 (R)

LEFT FACE

⑥

x3

E

x3

E

x3

E

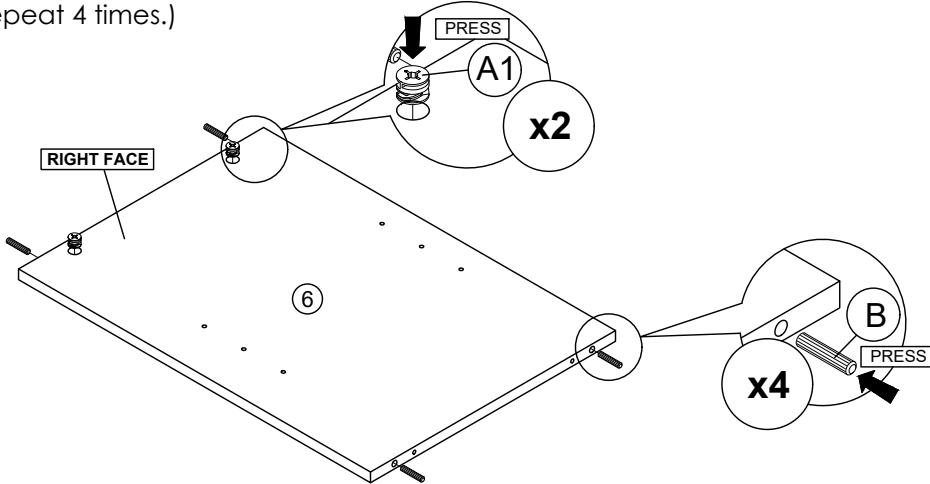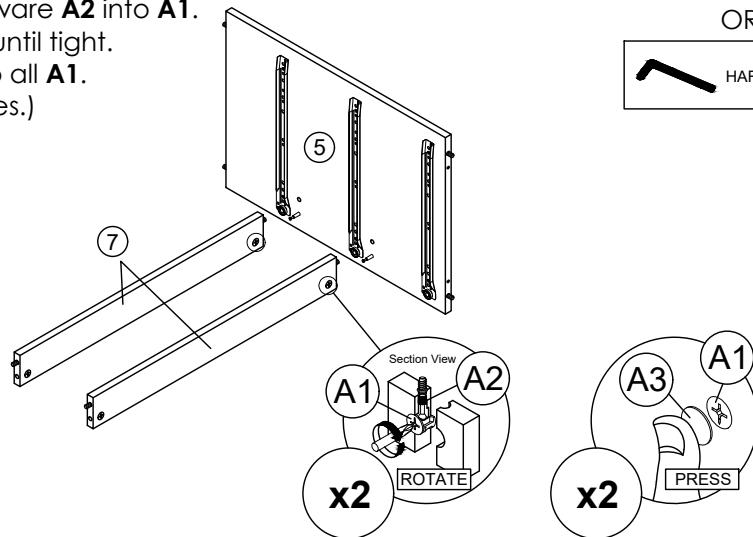| Second hole from the edge. | Big hole at the center. | Second hole from the edge. |
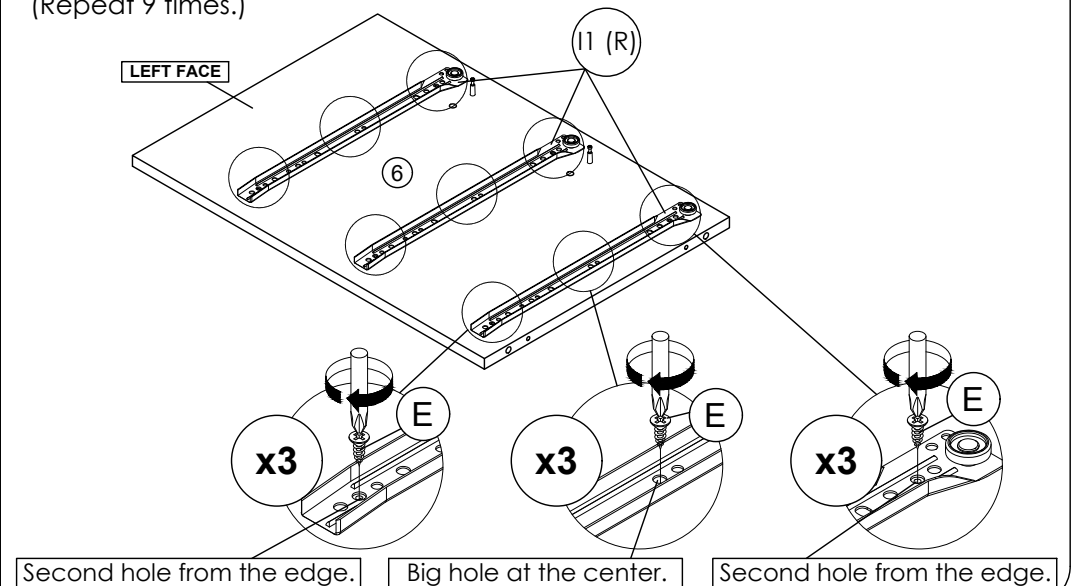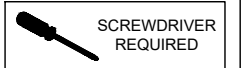
ASSEMBLY INSTRUCTIONS

MODEL : **MFC 7915 OAK**

STEP 9

- Insert hardware **A1** onto panel **(6)**.
  (Repeat 2 times.)
- Insert hardware **B** onto panel **(6)**.
  (Repeat 4 times.)

PRESS
A1
x2
RIGHT FACE
6
B
PRESS
x4

* Ensure the arrows on hardware **A1** point towards mounting positions.

STEP 10

- Insert hardware **A1** onto panel **(7)**.
  (Repeat 4 times.)
- Insert hardware **B** onto panel **(7)**.
  (Repeat 4 times.)

PRESS
A1
x4
B
x4
PRESS
7
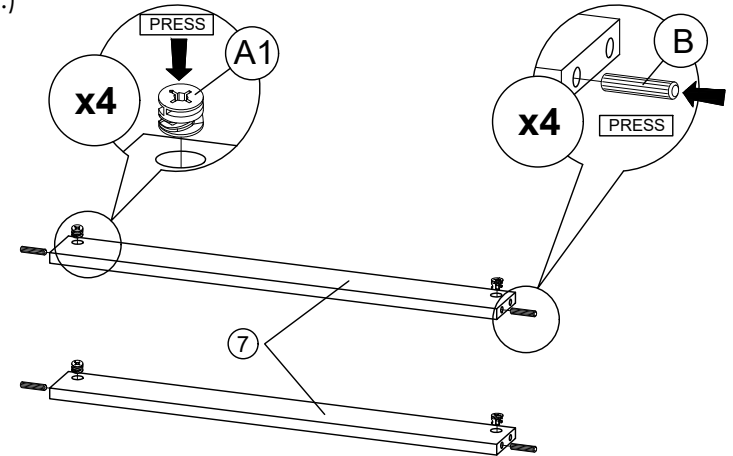
 * Ensure the arrows on hardware **A1** point towards mounting positions.

STEP 11

- Attach panel **(5)** to panel **(7)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
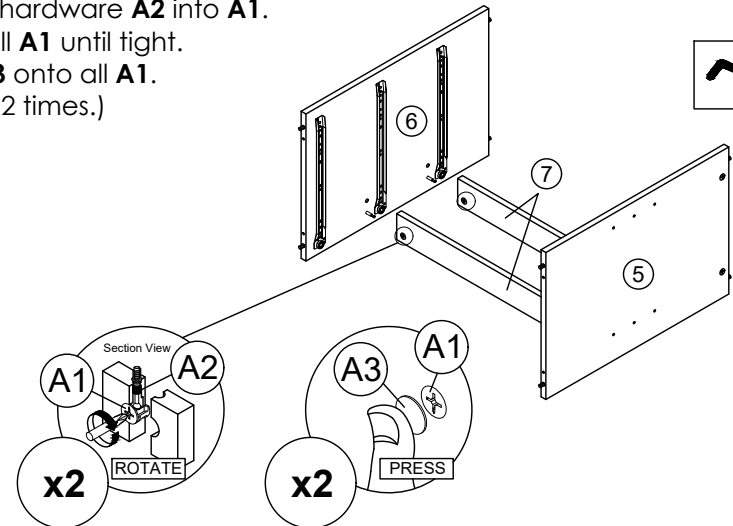- Apply **A3** onto all **A1**.
  (Repeat 2 times.)

SCREWDRIVER REQUIRED

OR

HARDWARE G

5
7
Section View
A1
A2
A1
x2
ROTATE
A3
A1
x2
PRESS

* In this step hardware **A1**, **A2** and **B** are pre-inserted.

STEP 12

- Attach panel **(6)** to panel **(7)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 2 times.)

SCREWDRIVER REQUIRED

OR

HARDWARE G

6
7
5
Section View
A1
A2
A1
x2
ROTATE
A3
A1
x2
PRESS
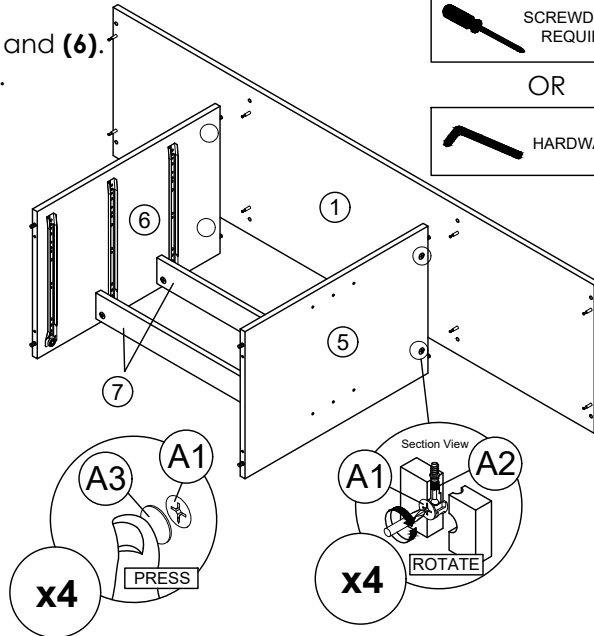
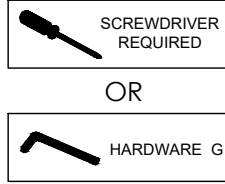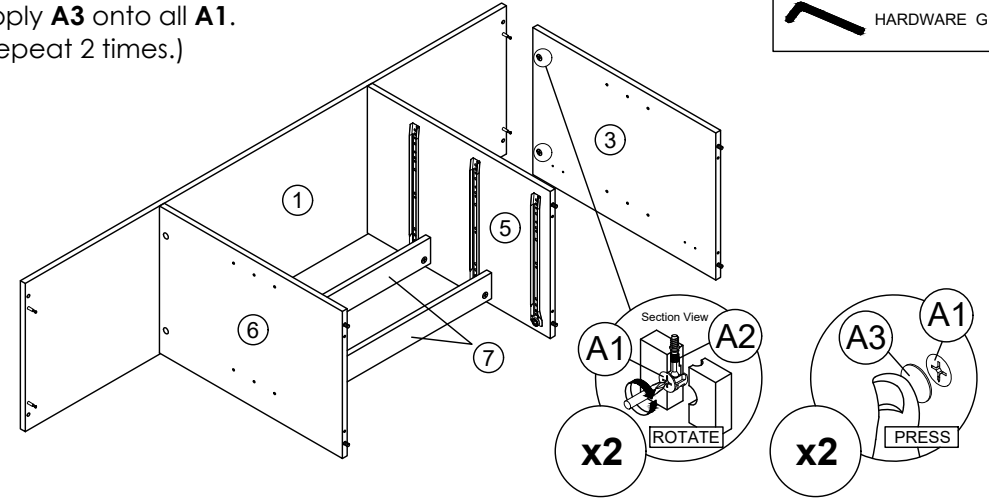* In this step hardware **A1**, **A2** and **B** are pre-inserted.

ASSEMBLY INSTRUCTIONS
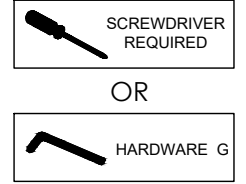
MODEL : **MFC 7915 OAK**

STEP 13

- Attach panel **(1)** to panel **(5)** and **(6)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 4 times.)

SCREWDRIVER REQUIRED

OR

HARDWARE G

A3 A1

x4 PRESS

Section View

A1 A2

x4 ROTATE

* In this step hardware **A1**, **A2** and **B** are pre-inserted.
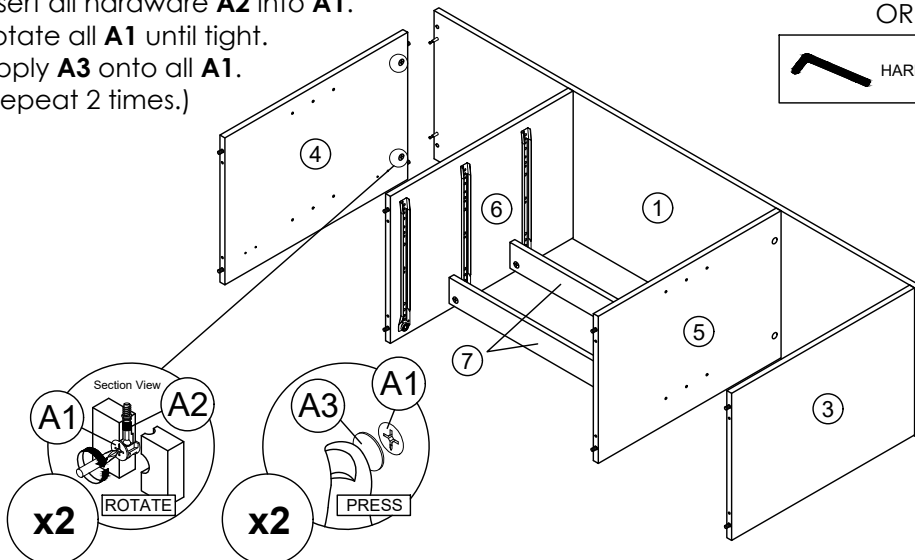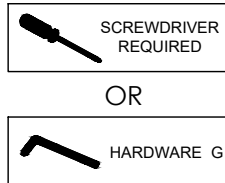
STEP 14

- Attach panel **(1)** to panel **(3)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 2 times.)

SCREWDRIVER REQUIRED

OR

HARDWARE G

Section View

A1 A2

x2 ROTATE

A3 A1

x2 PRESS

* In this step hardware **A1**, **A2** and **B** are pre-inserted.

STEP 15

- Attach panel **(1)** to panel **(4)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 2 times.)

SCREWDRIVER REQUIRED

OR

HARDWARE G

Section View

A1 A2

x2 ROTATE

A3 A1

x2 PRESS

* In this step hardware **A1**, **A2** and **B** are pre-inserted.

STEP 16

Connect panel **(2)** to panel **(3)**, **(4)**, **(5)** and **(6)** by using hardware **C** and **G**.
(Repeat 8 times.)

C

x8 ROTATE
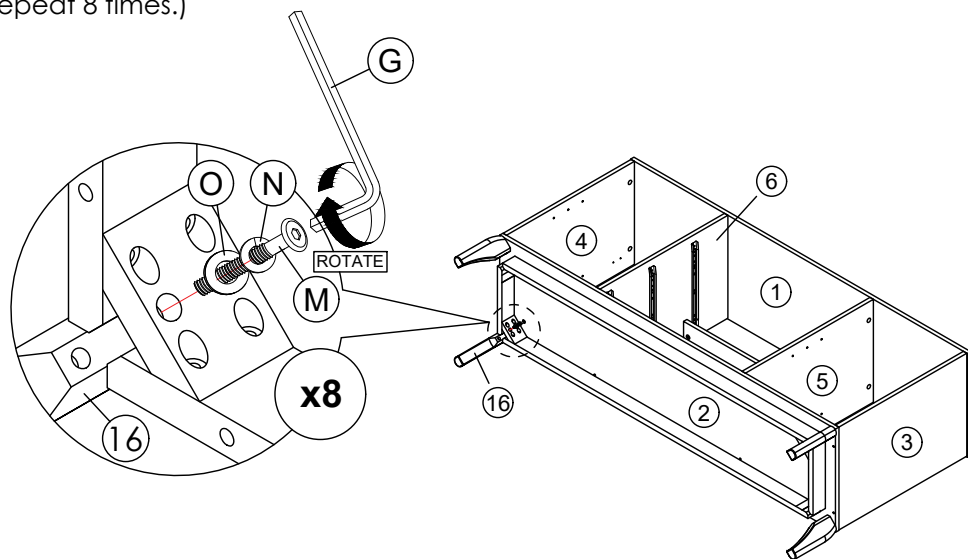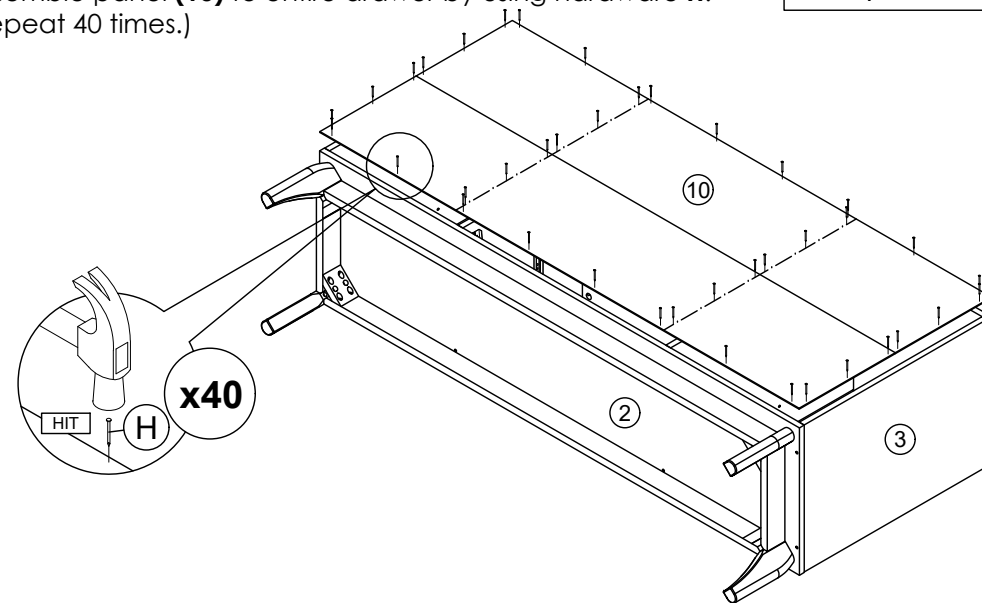
G
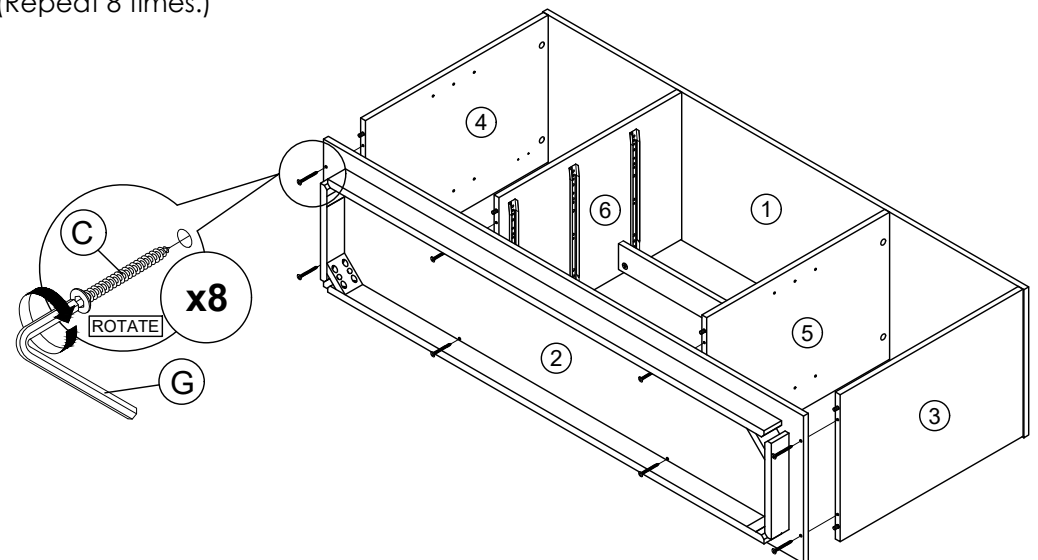
MODEL : **MFC 7915 OAK**

STEP 17

Assemble part **16** into panel **(2)** by using hardware **G**, **M**, **N** and **O**.
(Repeat 8 times.)
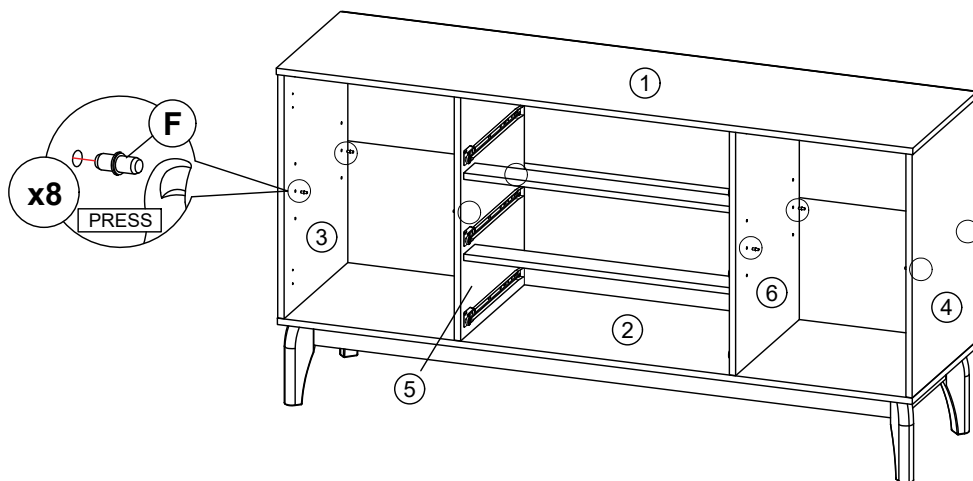
G

O N
ROTATE
M
x8
16

6
4
1
5
16
2
3

STEP 18

Assemble panel **(10)** to entire drawer by using hardware **H**.
(Repeat 40 times.)

HAMMER
REQUIRED

10
HIT
H **x40**
2
3

STEP 19

Fix hardware **F** into panel **(3)**, **(4)**, **(5)** and **(6)**.
(Repeat 8 times.)

F
x8
PRESS

1
3
6
2
5
4

STEP 20

Assemble the panel **(9)** into between panel **(3)**, **(4)**, **(5)** and **(6)**.
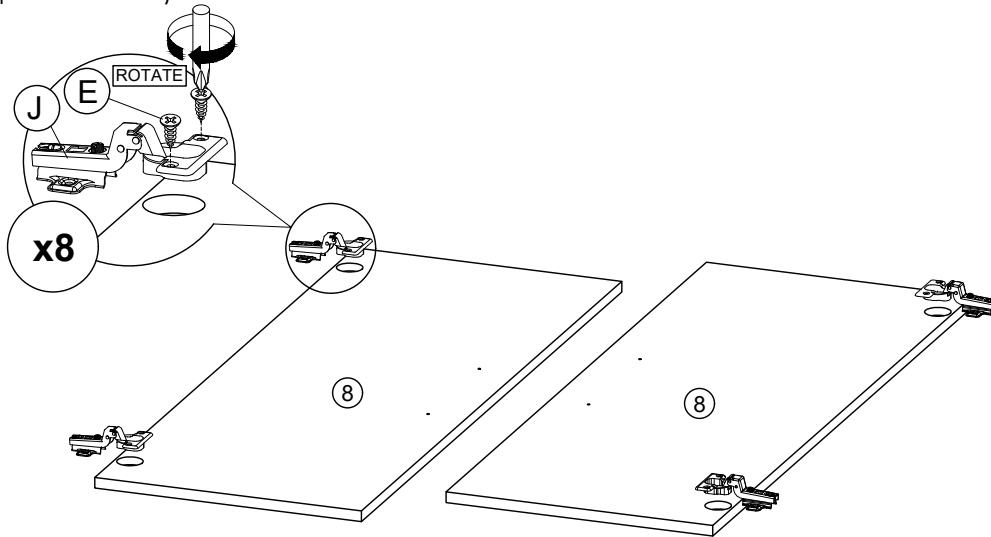(Repeat 2 times.)

1
3
6
9
9
4
2
5
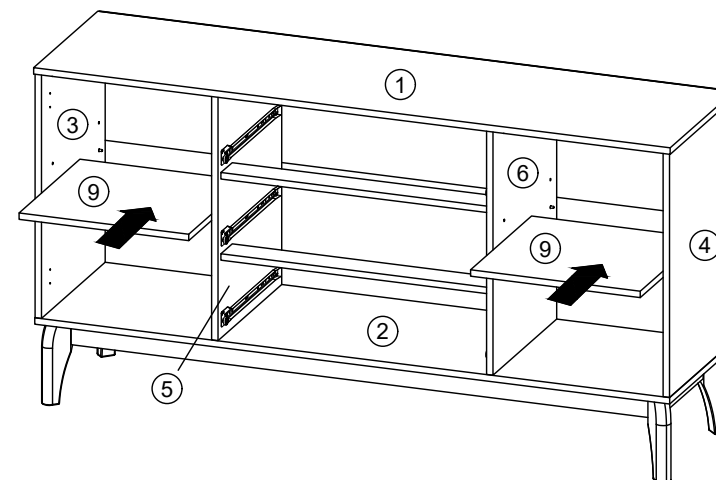
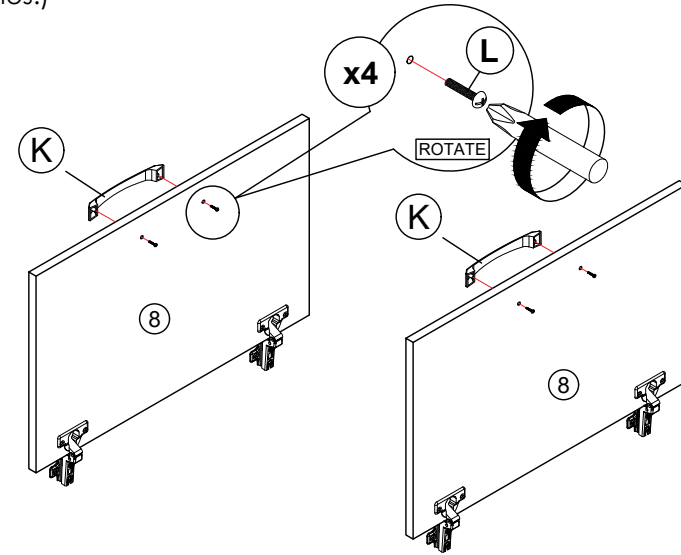# ASSEMBLY INSTRUCTIONS

MODEL : **MFC 7915 OAK**

STEP 21

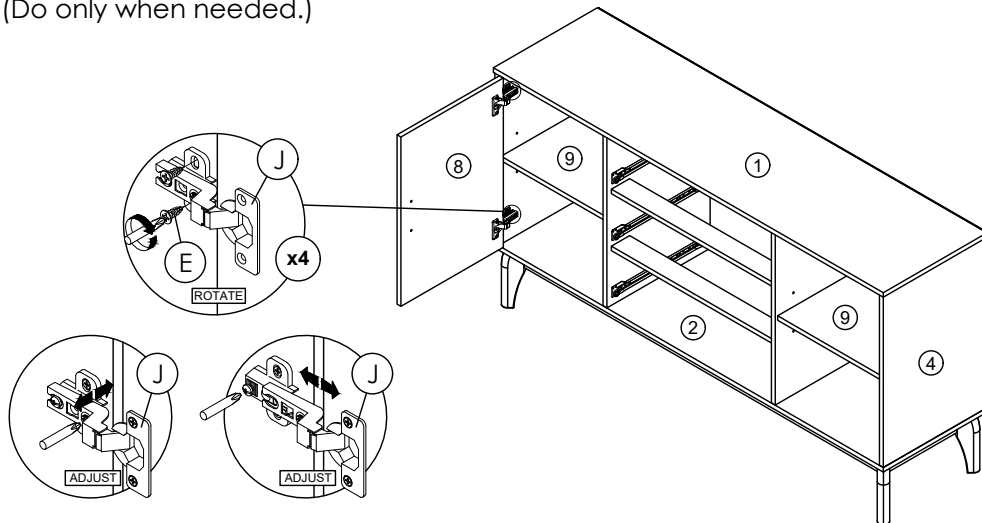Fix hardware **J** onto panel **(8)** by using hardware **E**.
(Repeat 8 times.)

SCREWDRIVER REQUIRED

STEP 22

Flx hardware **K** onto panel **(8)** by using hardware **L**.
(Repeat 4 times.)

SCREWDRIVER REQUIRED

STEP 23

- Fix hardware **J** into panel **(3)** and **(8)** by using hardware **E**.
  (Repeat 2 times.)
- Tighten or loosen the screw to adjust position of panel **(8).**
  (Do only when needed.)

SCREWDRIVER REQUIRED

STEP 24

- Fix hardware **J** into panel **(4)** and **(8)** by using hardware **E**.
  (Repeat 2 times.)
- Tighten or loosen the screw to adjust position of panel **(8).**
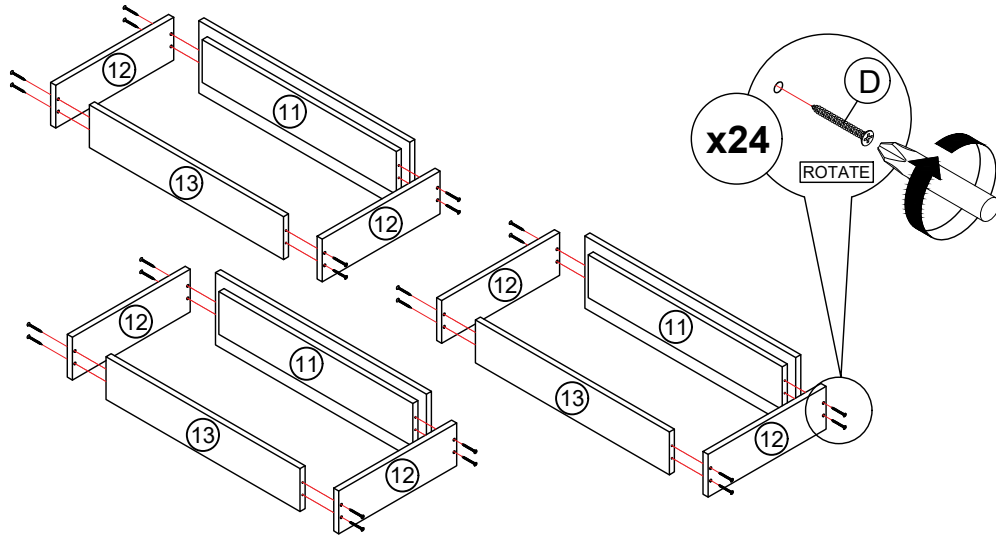 (Do only when needed.)

SCREWDRIVER REQUIRED
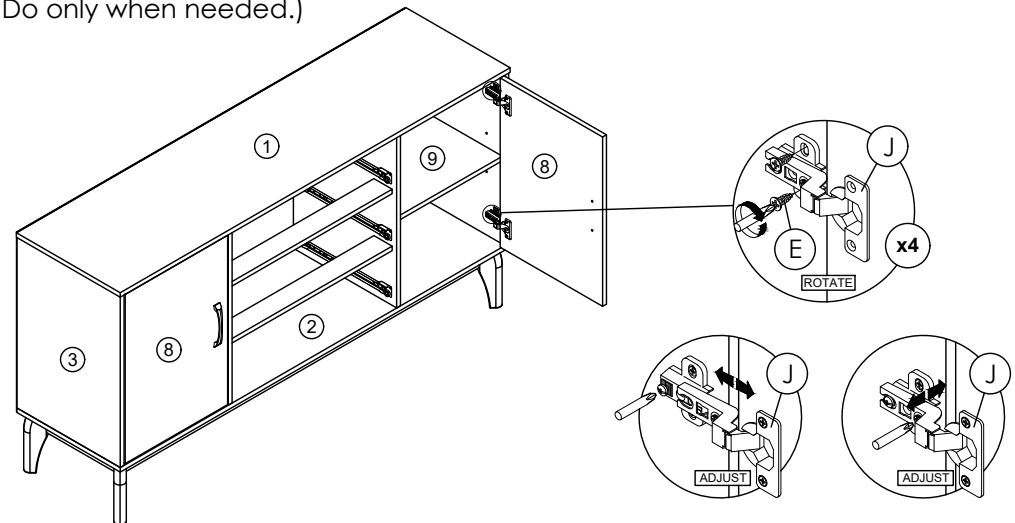
ASSEMBLY INSTRUCTIONS

MODEL : MFC 7915 OAK

STEP 25

Assemble panel **(12)** with panel **(11)** and **(13)** by using hardware **D**.
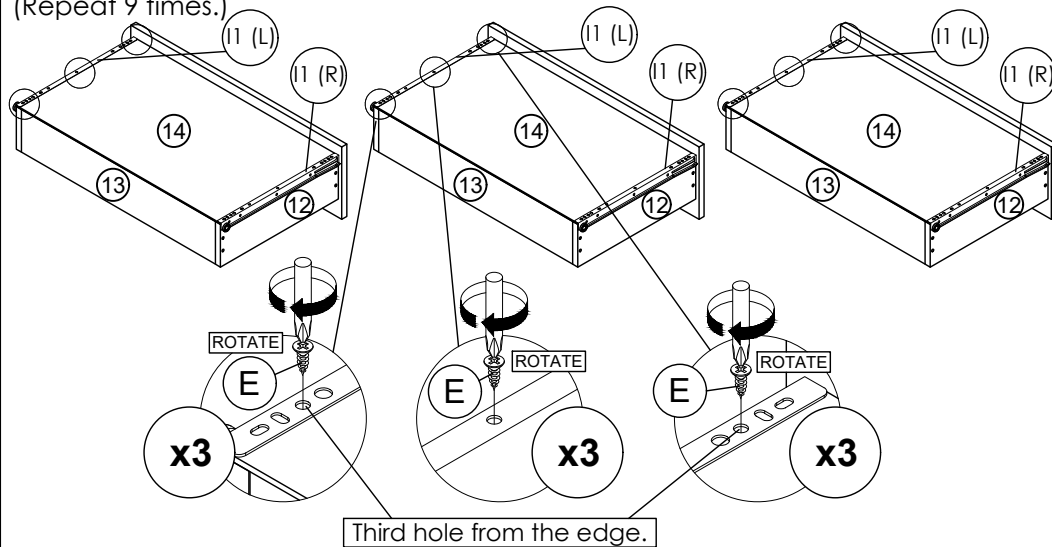(Repeat 24 times.)

SCREWDRIVER REQUIRED

x24

D

ROTATE

STEP 26

Assemble panel **(14)** to entire drawer by using hardware **H**.
(Repeat 30 times.)

HAMMER REQUIRED

x30

HIT

H
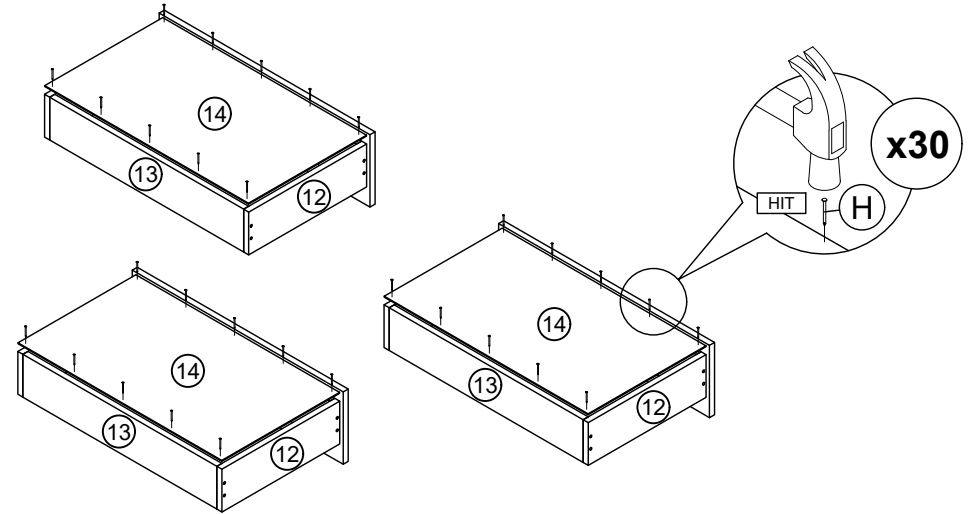
STEP 27

Assemble hardware **I2 (L)** to panel **(14)** by using hardware **E**.
(Repeat 9 times.)

SCREWDRIVER REQUIRED

I1 (L)

I1 (R)

ROTATE

E

x3

ROTATE

E

x3

ROTATE

E

x3

Third hole from the edge.

*Hardware I2 L shall be leaning against panel (11) when assembling.

STEP 28

Assemble hardware **I2 (R)** to panel **(14)** by using hardware **E**.
(Repeat 9 times.)

SCREWDRIVER REQUIRED

I1 (L)

I1 (R)

ROTATE

E

x3

ROTATE

E

x3

ROTATE

E

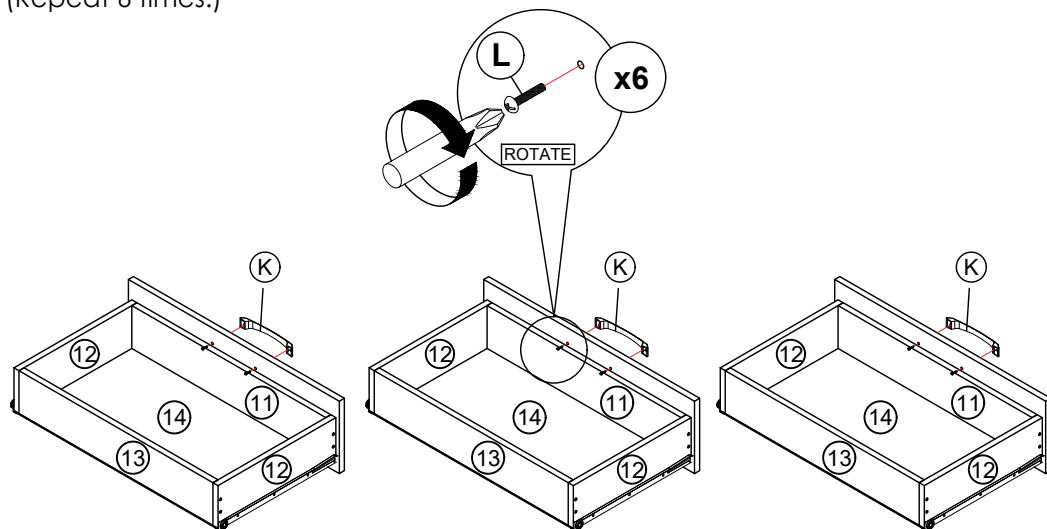x3

Third hole from the edge.
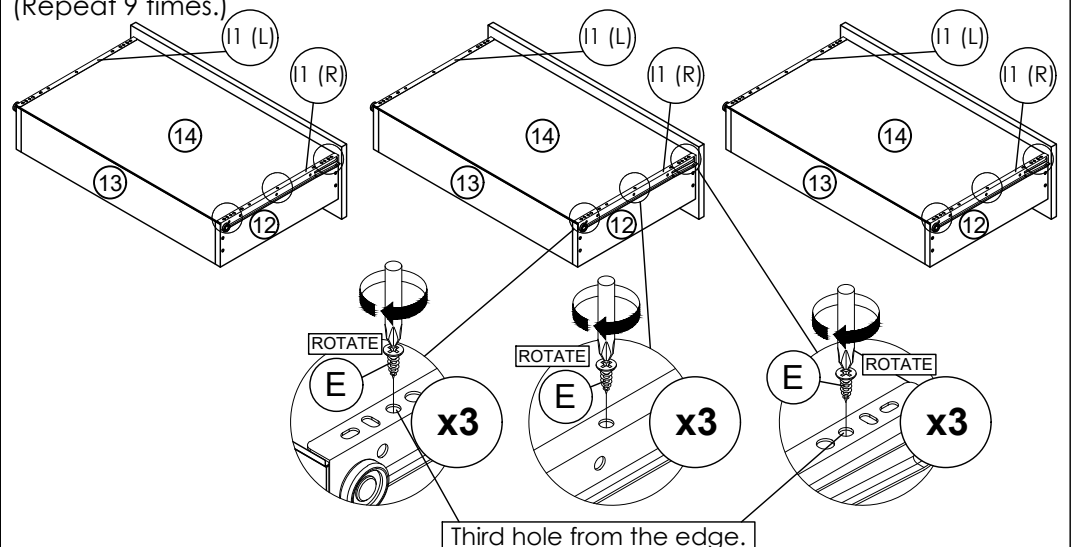
*Hardware I2 R shall be leaning against panel (11) when assembling.
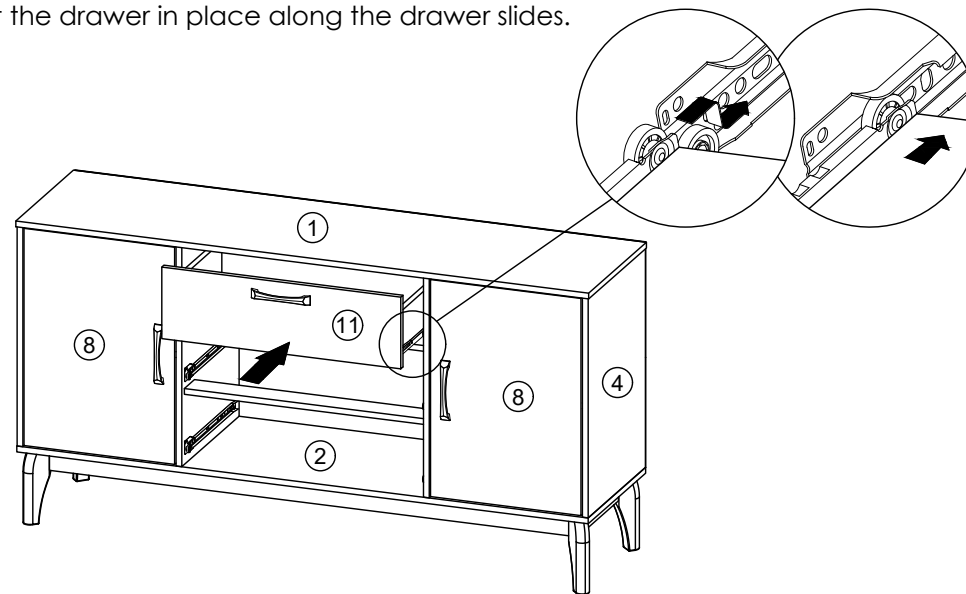
ASSEMBLY INSTRUCTIONS

MODEL : **MFC 7915 OAK**

STEP 29

Flx hardware **K** onto panel **(11)** by using hardware **L**.
(Repeat 6 times.)

SCREWDRIVER
REQUIRED

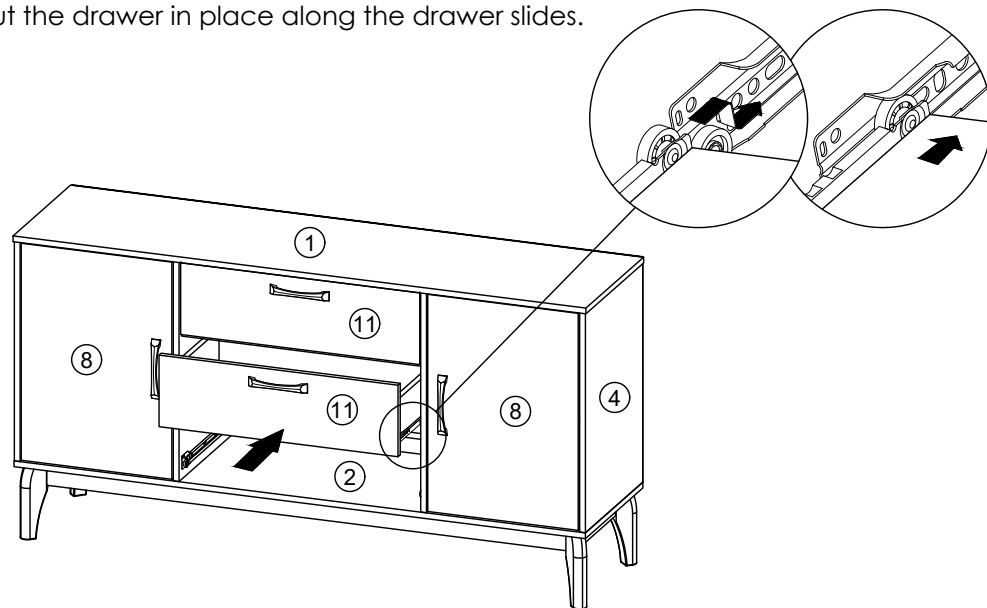**L**   **x6**

ROTATE

STEP 30

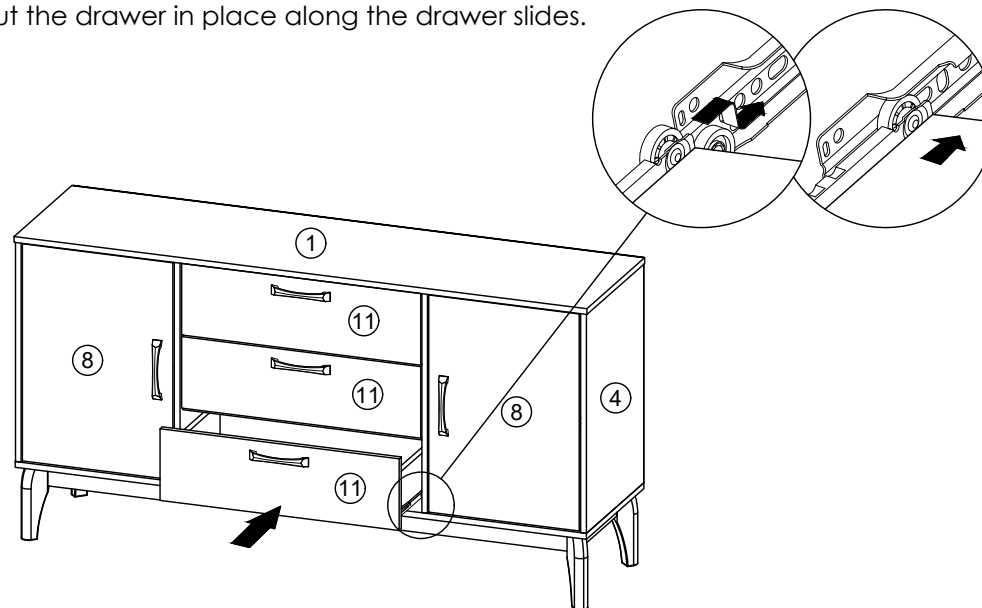Put the drawer in place along the drawer slides.

STEP 31

Put the drawer in place along the drawer slides.

STEP 32

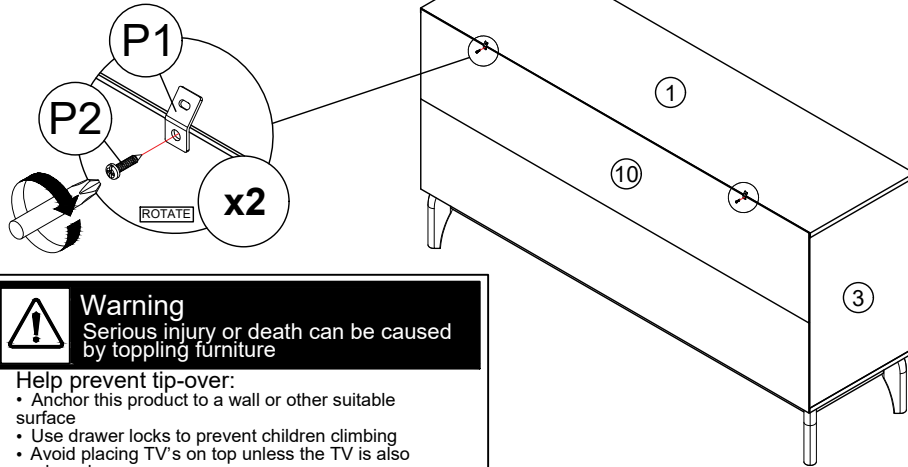Put the drawer in place along the drawer slides.

ASSEMBLY INSTRUCTIONS

MODEL : **MFC 7915 OAK**

STEP 33

Assemble hardware **P1** into panel **(1)** and **(10)**
by using hardware **P2**.
(Repeat 2 times.)

SCREWDRIVER
REQUIRED

P1
P2
ROTATE
x2

① ⑩ ③

⚠ **Warning**
Serious injury or death can be caused
by toppling furniture

Help prevent tip-over:
• Anchor this product to a wall or other suitable
surface
• Use drawer locks to prevent children climbing
• Avoid placing TV's on top unless the TV is also
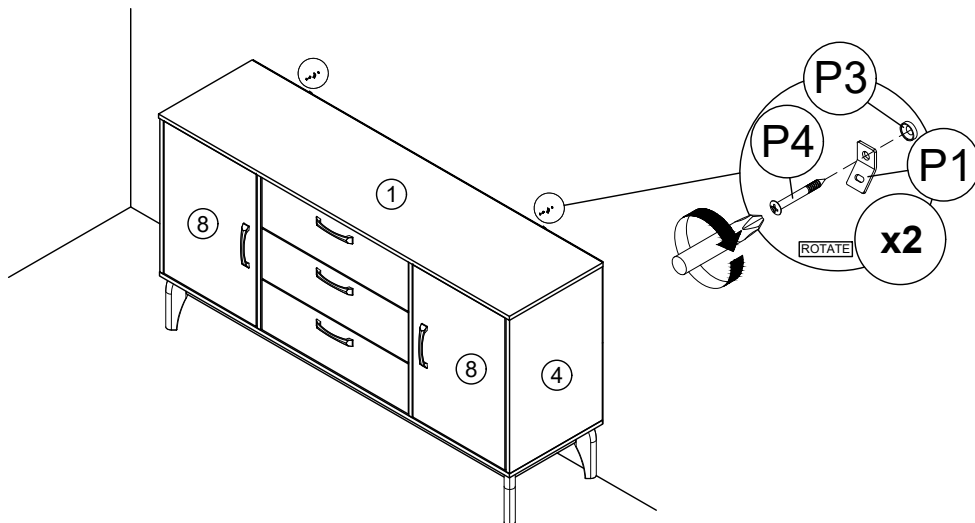anchored
• Check anchors regularly

STEP 34

- Mark and use the power drill
  to drill a hole on the wall.
- Hit hardware **P3** into the wall.
  (Repeat 2 times.)

POWER
DRILL
REQUIRED

HAMMER
REQUIRED

P3
HIT
x2

⑧ ① ⑧ ④
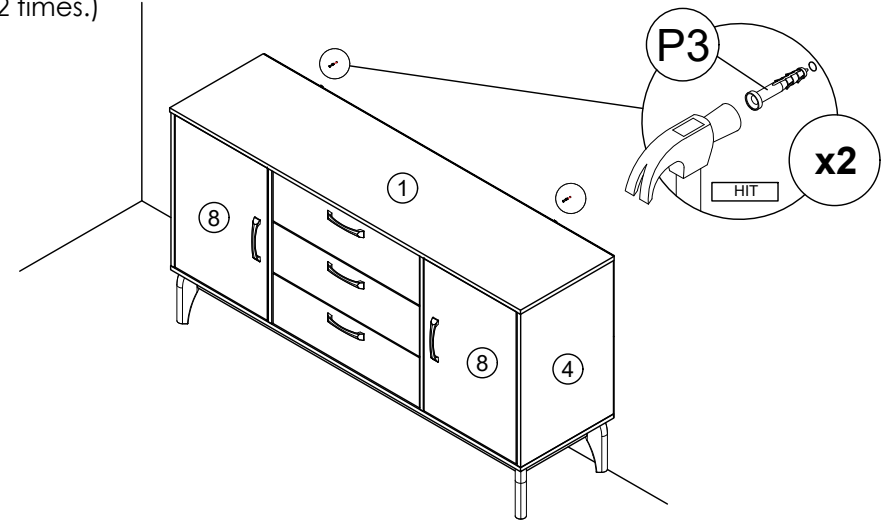
STEP 35

- Assemble hardware **P1** to **P3** by using hardware **P4**.
  (Repeat 2 times.)

SCREWDRIVER
REQUIRED

P3
P4
P1
ROTATE
x2

⑧ ① ⑧ ④

STEP 36

- Connect two of the hardware **P1** by using hardware **P5**.
- Tighten the hardware **P5.**
  (Repeat 2 times.)

P1
P5
P1
CONNECT
x2

P5
P1
TIGHTEN
P1
x2

⑧ ① ⑧ ④