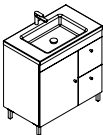


▲ WARNING



Children have died from furniture tipover.

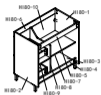
- ALWAYS secure this furniture with an anchor device.
- NEVER allow children to stand, climb or hang on drawers, doors, or shelves.



Name	Panel No.	QTY	SKU
Panel	HI80-1	1	22-93-02-00-0
Panel	HI80-2	1	22-93-02-00-0
Panel	HI80-3	1	22-93-02-00-0
Panel	HI80-4	1	22-93-02-00-0
Panel	HI80-5	1	22-93-02-00-0
Panel	HI80-6	1	22-93-02-00-0
Panel	HI80-7	1	22-93-02-00-0
Panel	HI80-8	1	22-93-02-00-0
Panel	HI80-9	1	22-93-02-00-0
Panel	HI80-10	1	22-93-02-00-0
Panel	HI80-11	2	22-93-02-00-0
Panel	STA-HI-1	2	22-93-02-00-0
Panel	STA-HI-2	2	22-93-02-00-0
Panel	STA-HI-3	2	22-93-02-00-0
Panel	STA-HI-4	2	22-93-02-00-0
Panel	STA-HI-5	2	22-93-02-00-0

Name	Spare Parts	QTY	SKU
angle code		2	22-93-02-00-0
knob		3	22-93-02-00-0
Self-aligning hinges		2	22-93-02-00-0
#4 machine screws		3	22-93-02-00-0
connecting rod		53	22-93-02-00-0
center leg offset		53	22-93-02-00-0
self-tapping screws 25x12		60	22-93-02-00-0
self-tapping screws 25x18		8	22-93-02-00-0
self-tapping screws 25x20, expansion tube		2	22-93-02-00-0
sliding nail		4	22-93-02-00-0
Ball-ear casters, feet		4	22-93-02-00-0

Installation



Drawer



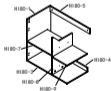
Connecting rail

1. Screw connecting rails on all panels individually.



Fixing all semi-fugal sheets individually

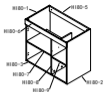
2. Connect H180-8 panel and H180-9 panel by connecting rails. Connect H180-7 panel and H180-8 panel's both sides by connecting rails.



3. Connecting H180-1 panel with H180-2, H180-7 panels by connecting rails. Also connecting H180-5, H180-3 panels with H180-1 panel by connecting rails.



4. Connecting H180-2 panel with H180-5, H180-3, H180-8, H180-9 panels by connecting rails.



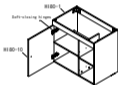
3. Connect H180-4 panel with H180-1, H180-2 panels by connecting rails.



4. Screw all 4 corner/leg steel corner connecting rails/corner only.



5. Install angle codes on H180-4 panel by screwing self-healing SS304 screws.



6. Install hinge cup on H180-10 panel by screwing SS312 screws. Fix hinge base on H180-1 panel by screwing SS312 screws, then adjusting accordingly the hinges based on protrusion on the hinge PL key.



7. Slide out the rail and press the back (on the side of rail) and push out the inner rail.



Out rail position



In rail position

10. Align 2 rails and cabinet position and fix by SS302 screws as photo.



11. Install 4 feet on the bottom of the cabinet by screwing self-tapping screws 20322.



12. Connecting 203-01-1, 203-01-2, 203-01-3 panels with 203-01-2 panel by connecting rods.



13. Connecting 203-01-2 panel with 203-01-1, 203-01-3, 203-01-4 panels by connecting rods.



14. Screw all 4 anti-flap sheets lower connecting rod/cabinet only.



15. Install 2 drawers on 002-11 panel hole to hole by fixing 20328 self-tapping screws.



16. Rails on the drawers are pushed directly into rails on the cabinet to complete the installation as photo.



17. Install 2 handles by fixing 01 machine screws as photo.