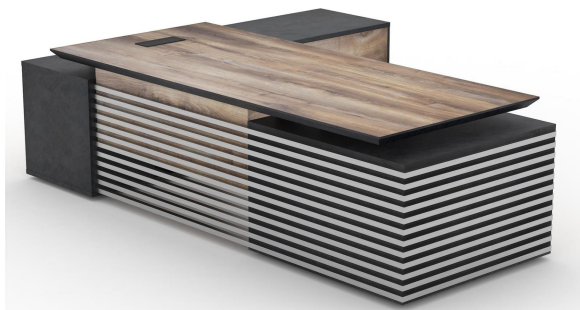


# ASSEMBLY INSTRUCTION

## EXECUTIVE TABLE WITH FIXED SIDE CABINET

### ITEM CODE: N2801-R

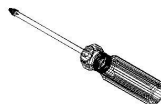
This instruction suitable for 320\*220\*76cm and 280\*220\*76cm



#### PRE-ASSEMBLY PREPARATION

Before you start:

1. Choose a clean & spacious assembly area, avoid hard surfaces that may damage the product.
2. Take care when lifting product. It should be assembled as near as possible to the point of use.
3. Ensure that you have all required contents for complete assembly.
4. Always read the assembly instructions carefully before beginning assembly.
5. Keep all hardware parts and packing material out of children.
6. Do not over tighten the screws and bolts as this may damage threads.
7. It would take 2 hrs and 30 minutes when 2 people required.
8. Additional Tools required is screw-driver.



### Warning

Serious or fatal injuries may occur from furniture toppling over.

For security, please follow the below recommendations:

- Never allow children to climb on or hang off of any part of this product
- Unless specifically designed to accommodate, do not set TVs or other heavy objects on top of this product

If this product has drawers:

- Place the heaviest items in lowest drawers
- Do not open more than 1 drawer at a time as this may cause the product to become unbalanced
- Do not tamper with or remove any drawer interlocking/sliding system
- Please use this product with caution
- This is a permanent label. Do not attempt to remove!

VIDEO ASSEMBLY AVAILABLE

# ASSEMBLY VIDEO

N2801 EXECUTIVE DESK - LEFT RETURN



**NOTE! THE DESK IN THIS VIDEO HAS A RIGHT RETURN. WHEN ASSEMBLING YOUR DESK, PLEASE REVERSE THE RETURN INSTRUCTIONS TO ENSURE YOUR RETURN IS ON THE RIGHT.**

SCAN THE QR CODE TO THE LEFT WITH YOUR PHONE TO BE TAKEN DIRECTLY TO A VIDEO DEMONSTRATING THE ASSEMBLY OF YOUR PRODUCT.

FREE QR READING APPS CAN BE FOUND ON YOUR APP STORE

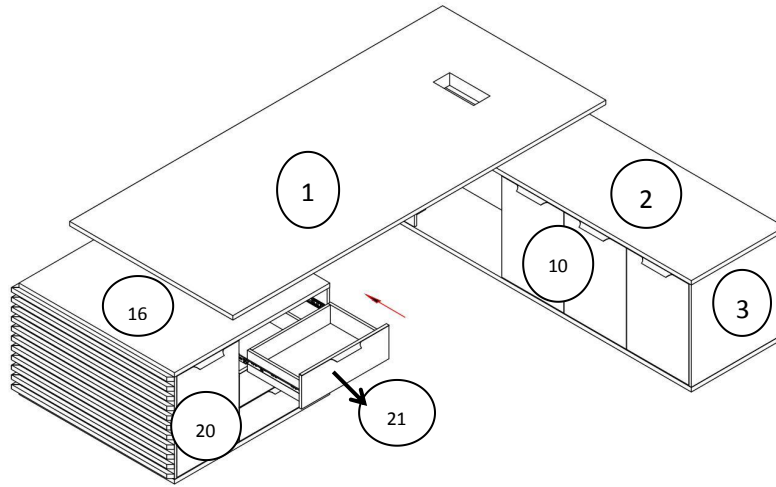
**NOTE:** We understand that this assembly video may be filmed in fast motion (to fast track the labour) or quality of filming environment may vary. Please use this video as an aid or guidance if required.

## PRODUCT CHECK

Upon receiving the furniture, please check product size, carton quantity and the direction of the side cabinet's location is correct prior to assembly.











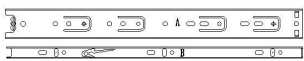


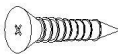
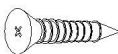



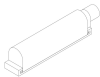
The N2801 executive table set should be packaged in 5 cartons. The shipping mark to be show on 5-1, 5-2, 5-3, 5-4 & 5-5.

## PARTS LIST



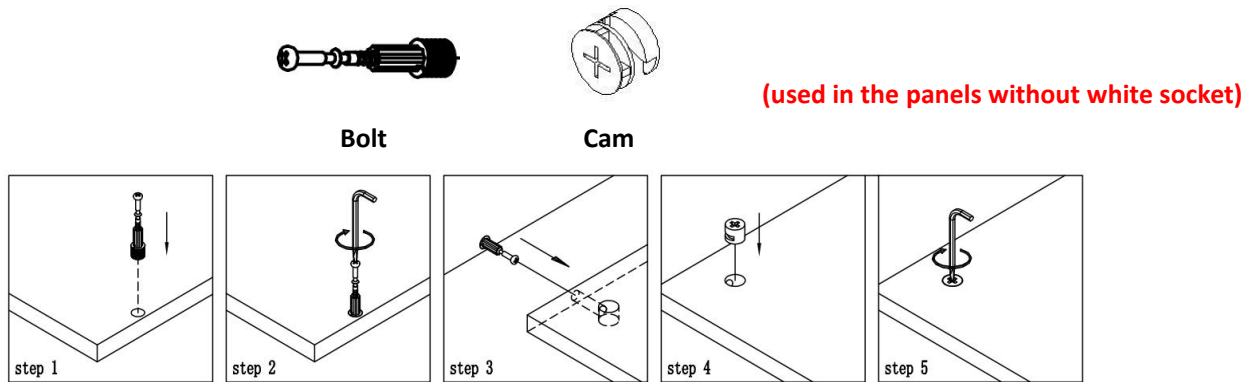
Carton No.	Panel No.	Panel Size (CM)	Qty		Carton No.	Panel No.	Panel Size (CM)	Qty
5-1	1	240*105*7	1		5-4	16	100*100*2.5	2
5-2	2	220*60*2.5	2		5-4	17	57*99.8*1.5	1
5-2	3	57*59.8*1.5	2		5-4	18	57*98.3*1.5	1
5-2	4	57*36*1.5	2		5-4	19	57*96.7*1.5	1
5-2	5	57*40*1.5	1		5-4	20	56.6*40*1.5	1
5-2	6	79.6*36*1.5	1		5-4	21	56.2*18.5*1.5	3
5-2	7	37.6*36*1.5	1		5-4	22	35*11.8*1.5	6
5-3	8	216.8*57*1.5	1		5-4	23	50.5*11.8*1.5	3
5-3	9	216.8*26*1.5	1		5-4	24	51.5*34.4*0.5	3
5-3	10	56.6*40*1.5	3		5-4	25	57*58.3*1.5	1
5-3	11	57*12*1.5	2		5-4	26	56.6*39.6*1.5	1
5-3	12	30*6*1.5	2		5-4	27	57*56*1.5	1
5-3	13	57*6*1.5	4		5-5	Stainless steel tube	2.5*2.5*102.2	11
5-3	14	177.6*6*1.5	1		5-5		2.5*2.5*102.2	11
5-3	15	117.8*30*1.5	1					

Accessories list (put in Ctn No.5-4)				
No.	Name	Size(mm)	QTY	Drawing

A	3 in 1 minifix- Bolt (Black)	40	4	
	3 in 1 minifix- Bolt (Red)	40	110	
	3 in 1 minifix-Cam	∅ 15	114	
B	Hinge-Full overlay		2	
C	Hinge-Half overlay		2	
D	Hinge-Inset		6	
E	Short handle for cabinet	398	4	
F	Long handle for drawer	560	3	
G	Socket		3	
H	Cable grommet	266*130	1	
I	Drawer Slide	14 inch	3	
J	Dowel	8*40	8	
K	Connecting Bolt	6*30	55	
L	Short Screw	3.5*14	116	
M	Long Screw	3.5*35	12	
N	Furniture glide nail	26	20	
O	Shelf support pin	5	8	
p	Screw cover sticker			
Q	Door bumper		1	

## GENERAL ASSMEBLY DETAILS:

### How to use 3 in 1 Mini-Fix Cam & Pins (Accessory A in Red) Fasteners



Cam lock fasteners are used to join two pcs boards together.

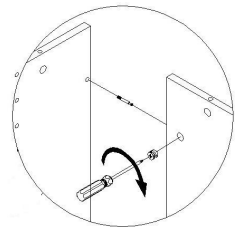
1. Using a screw driver or cordless drill, do not over tighten Bolts.
2. Use a flathead screwdriver to turn and tighten the Cam lock in a clockwise direction until the head of the pin is tightly secured. **DO NOT USE A CORDLESS DRILL**

### How to use 3 in 1 Mini-Fix Cam & Pins (Accessory A in Black) Fasteners



Cam lock fasteners are used to join two pcs boards together.

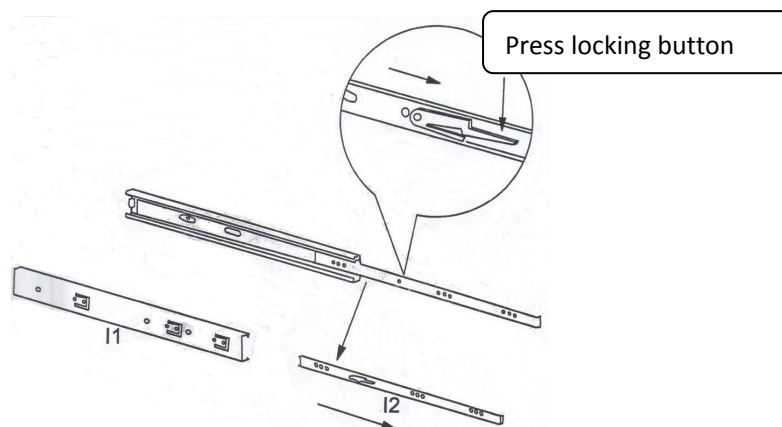
3. All white sockets have been pre-installed in the boards to secure the bolts
4. Using a screw driver or cordless drill, do not over tighten Bolts.
5. Use a flathead screwdriver to turn and tighten the Cam lock in a clockwise direction until the head of the pi is tightly secured. **DO NOT USE A CORDLES DRILL**



## How to separate drawer sliders?

The drawer slide I1 & I2 may be connected.

Carefully pull out slide part I2 and press the plastic clip/lever to unlock to fully separate the two parts of the runner.

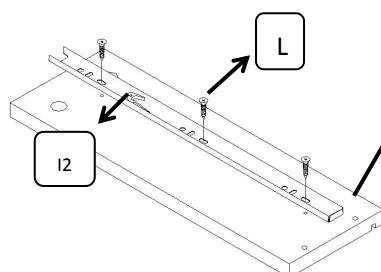


## START TO ASSEMBLE

### Step 1: Assemble drawer

(1) As per guiding holes, secure the slide I2 onto panel No.24 using L screws (3.5\*14mm).

**Note:** Picture is for illustration purposes only. Use the 2 screw holes provided to secure slider while it sits flush with end of drawer. As per guiding hole, tighten slide I2 onto panel No.24 with L screw(3.5\*14mm).

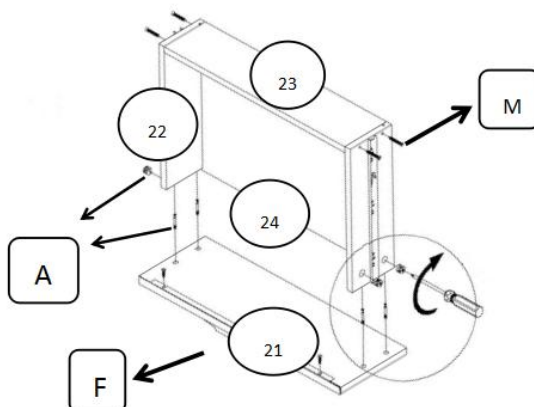


The slot use for insert No.24 panel. Slide I2 fit in opposite No.22 panel.

(2) Using bolts and cam lock, secure the front panel No.21 to side panels No. 22.

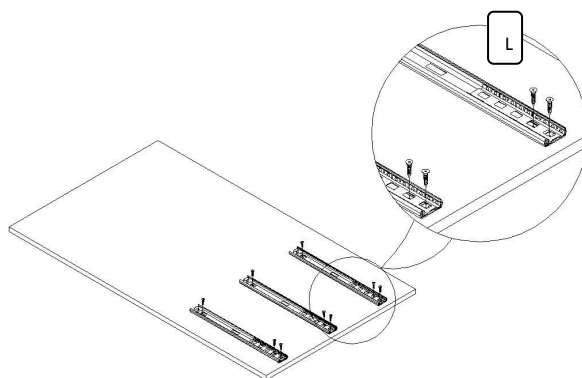
(3) Slide in drawer base No. 24 and then secure the back-panel No. 23 using screws M (3.5\*35mm).

(4) Fit the handle part F to the rear of the drawer using L screws

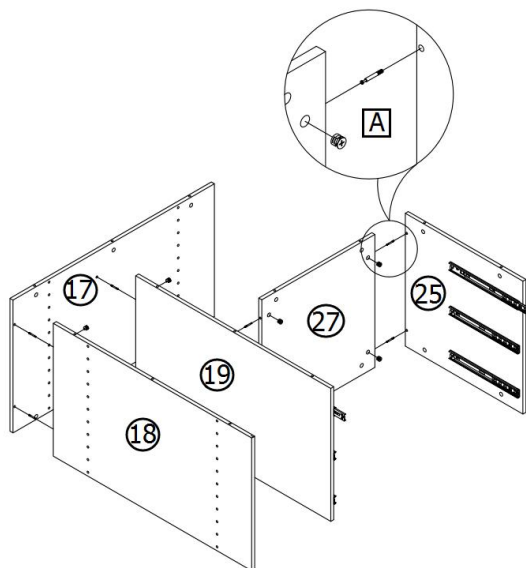


### Step 2: Assemble small cabinet

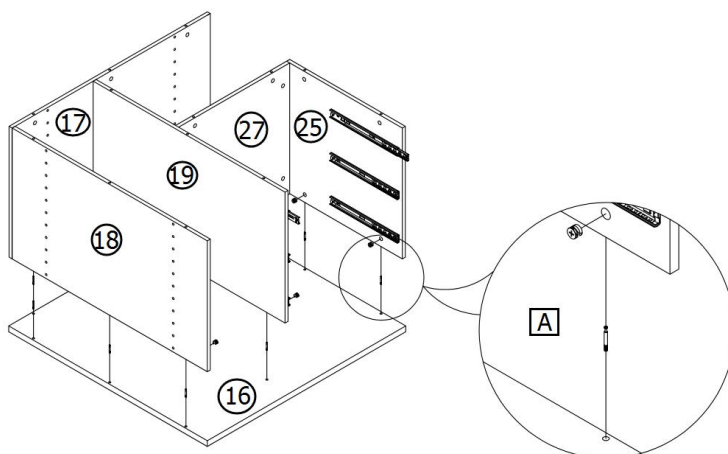
(1) Using guiding holes, install slides I1 with L screws (3.5\*14mm) onto Panels No.19 & No.25 .



- (2) Using the 4 - 6 glide nails part N, and insert to the floor side base of Panel No.16 pane.
- (3) While laid on the floor, install all A Bolts to panel No.17 & 27 into the white sockets provided.
- (4) Slide panels No. 18 & 19 onto the bolts of Panel 17. And connect panel No.19, 25, 27. Using the camlocks, tighten and secure panels together.

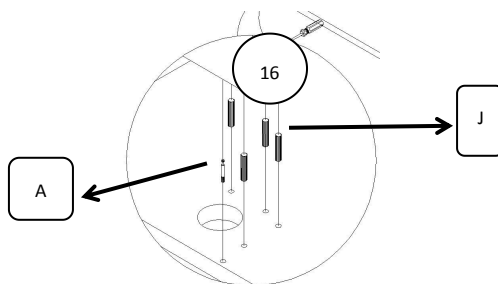


- (5) Using an extra hand, lift and install the setup of panels 17, 18, 19 and 25 and install onto the bolts located in panel No. 16. Using the Camlocks to tighten and secure.

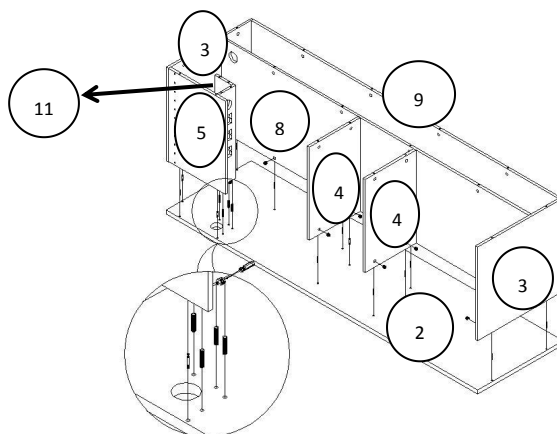


### Step 3: Assemble long side cabinet

- (1) Open 5-2 and 5-3 cartons. Install floor protectors into the base of panel No.2. Insert A Bolts into white plastic sockets and wooden dowels (J) into the holes provided.



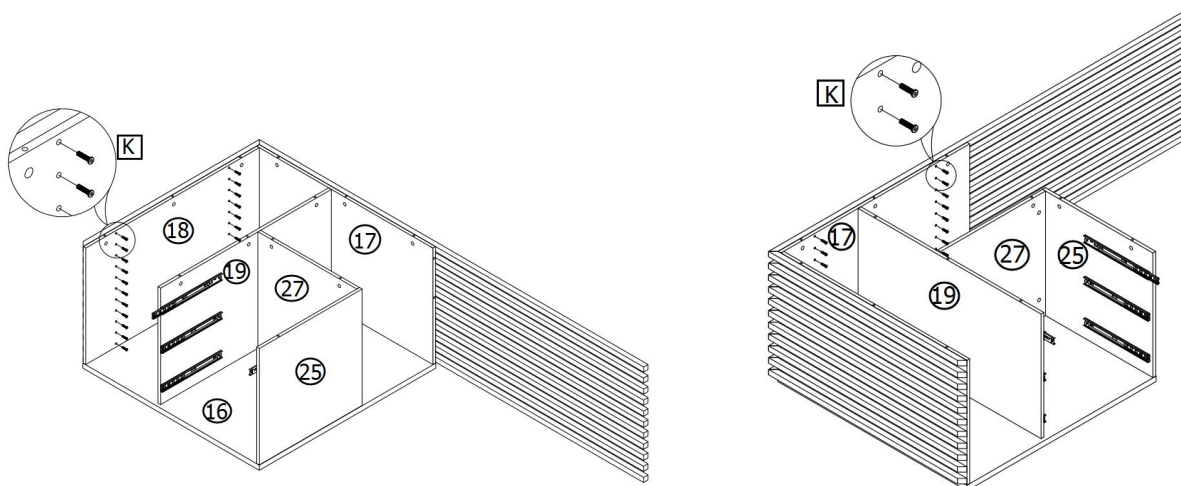
- (2) Install all A Bolts to white sockets, and tighten camlocks to join all panels 3, 5, 4, 11 and 9 to the base panel 2.
- (3) Lifting the section and installing to panel No.2 may require 2 people to handle.



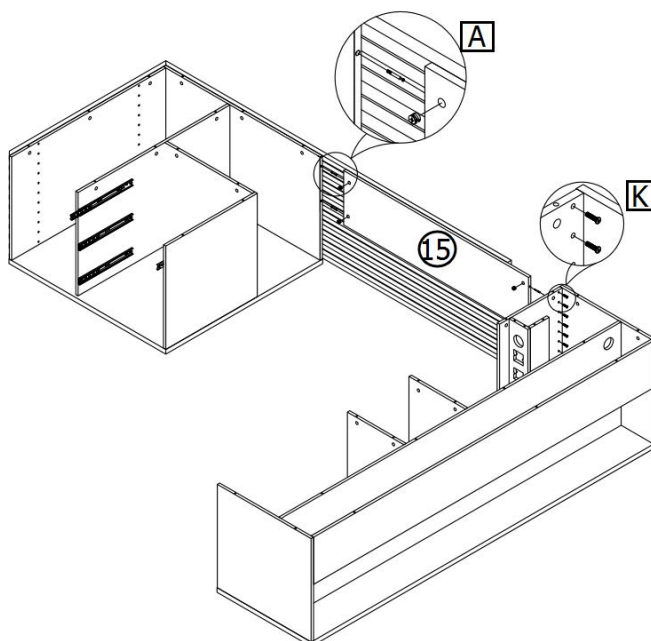
#### Sept 4: Assemble front panel & stainless steel tube

Open carton 5-3 & 5-5

- (1) Open carton 5-3 & 5-5. Tighten stainless steel tube on Panel No.17 & 18 with K connecting bolt.

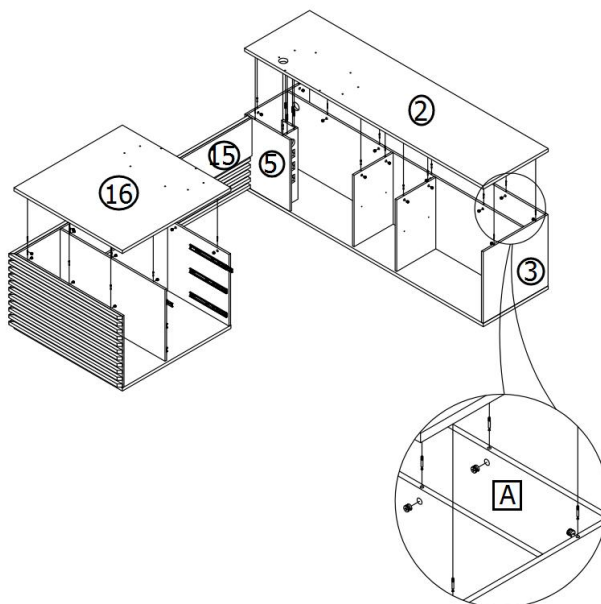


- (2) Assemble front panel No.15 & stainless-steel tube with all cabinets.

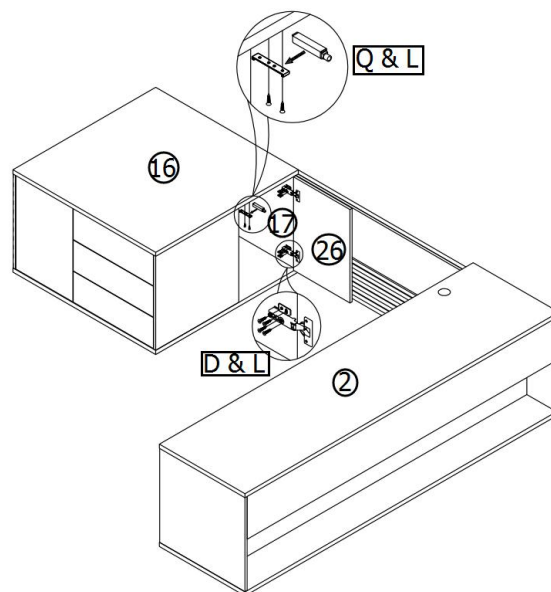




**(3) Secure A bolts into panels 16 & 2, position in place and tighten camlocks.**

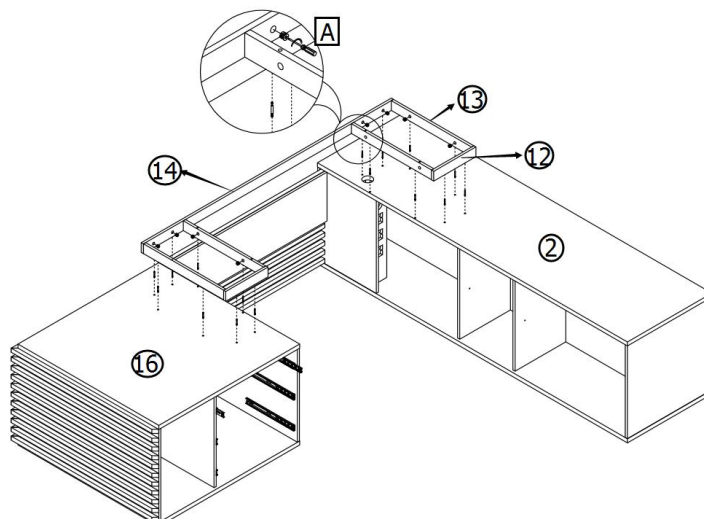


**(4) Connect Panel No. 26 with Panel No.17 by accessory D and L. Assemble accessory Q and L on Panel No. 16.**



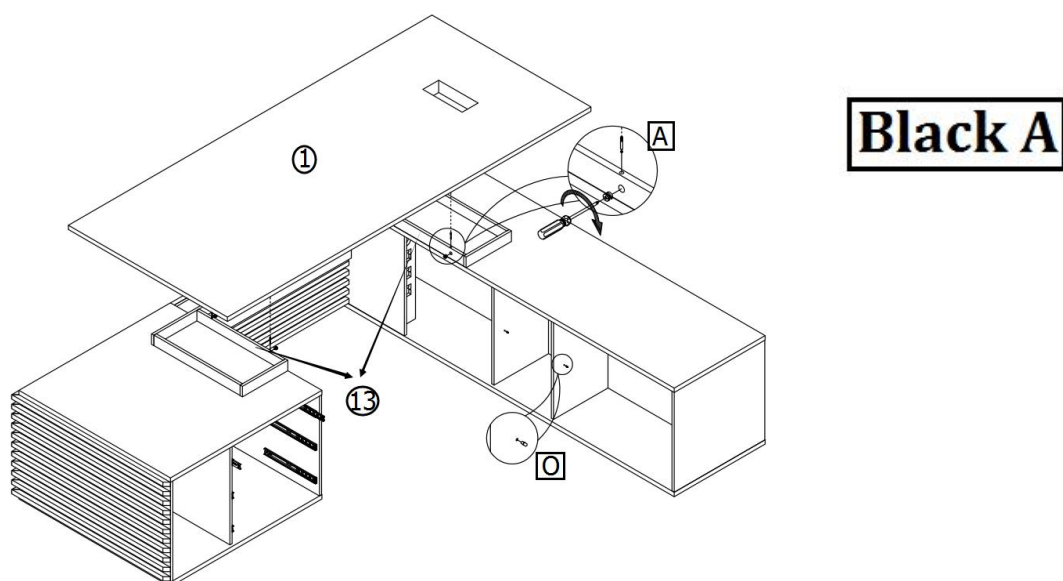
**(5) Construct the platform joining panels No.12,13 and 14.**

**Using A bolts and Camlocks, secure the platform to the desk.**



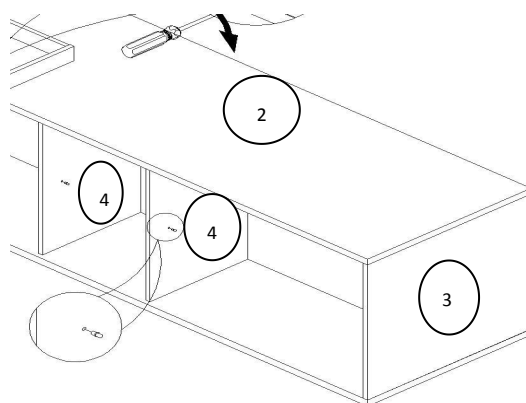
(6) Install 4 PCS Black A bolts to the underside of the table top No.1 **(Note: Pls Use Accessory A bolt in Black color)**

Using an extra hand, gently align, put in place and tighten the cam locks to secure the table top.



(7) Insert the support pins No.O into holes located on panel 3 and 4.

Insert and rest the shelf panels 6 and 7 onto the pins.



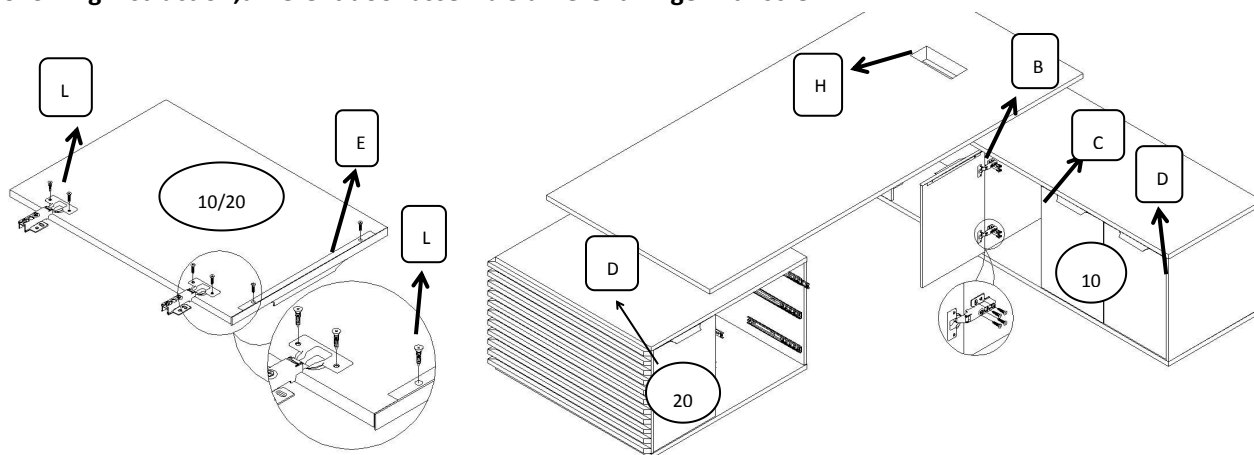
(8) Assemble cabinet handle & hinges using screws L.

**NOTE:** There are 3 different hinge types B, C and D. Ensure to use the correct hinge for the correct panel

Assemble cabinet handle & hinge

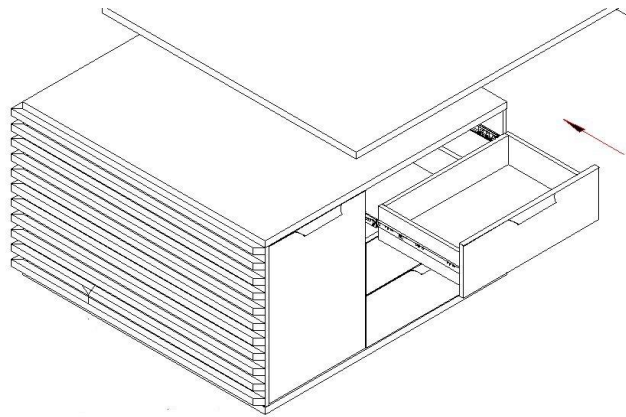
Assemble cabinet door handle E with screw L.

Base on following instruction,different door assemble different hinge with screw L.



(9) Connect the drawers in place by sliding the runners into each other and pushing the drawer in all the way until the runners are completely engaged.

If needing to re-install and remove drawers, release the lever on slide I2, and try again.



You may choose to use the decals to cover any Cam locks that are visible.

## Finished assembly

Do not drag the furniture as this may cause damage to the legs. Instead, ask at least 2 persons to lift carefully with caution from either end.

### IMPORTANT: CARE GUIDE FOR YOUR MELAMINE BOARD FURNITURE

Please read up on important information regarding your furniture.

- Dust frequently with a clean damp, lint-free cloth.
- Avoid using chemicals or solvents when cleaning the furniture.
- Do not place hot objects on any furniture surface.
- Avoid exposing your furniture to strong sunlight.
- Do not expose your furniture to any liquids.
- Do not allow sharp or rough object scratch the surface of furniture.
- When moving furniture, do not drag it across the floor.